



SUZUKI
MARINE

Parts Book
DT 8 (83-85)

PTBK125A

PREFACE

When it becomes necessary to replace parts on SUZUKI OUTBOARD MOTORS, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality and performance.

This parts catalog covers the list of all service parts for SUZUKI DT8 QD/VE/VF.

INSTRUCTIONS FOR QUOTING THE CATALOG

1. DIMENSIONS

Dimensions of the parts in this catalog are indicated in unit millimeters.

2. ABBREVIATIONS

Abbreviations used in this catalog are as follows:

- | | | | |
|---------|--------------------------|-----------|-------------------|
| AR | : As required | NT | : Number of teeth |
| ASSY | : Assembly | OPT | : Optional |
| E.No. | : Engine number | OS | : Over size |
| F.No. | : Frame number | STD | : Standard |
| d | : Diameter of material | T | : Thickness |
| ID | : Inside diameter | US | : Under size |
| OD | : Outside diameter | W | : Width |
| L | : Length | S,L,UL,LL | : Transom type |
| LH | : Left hand side | | |
| RH | : Right hand side | | |
| ~123456 | : Up to F.No.0801-123456 | | |
| 123456~ | : From F.No.0801-123456 | | |

12 x 34 x 5.6Figures in the description column show the dimensions of parts.

ID OD T(or W,L)

3. INNER PARTS OF ASSEMBLY

Parts number that have a period (.) mark in front of the part description on a text page are separately serviced parts of the assembly.

4. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

5. NOTE

- 5-1. There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.
- 5-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalog or what is actually required on the vehicle.
- 5-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual. When assembling, use "SUZUKI SERVICE MANUAL".

6. ON ISSUE TO NEW SPARE PARTS CATALOG

This parts catalog was arranged to include modifications as of Oct., 1984. Once each year new parts catalog will be issued, containing, of course, all prior modifications. Upon receipt of each new issue the old catalog should be destroyed.

7. ENGINE NUMBER

- DT8 QD : 301001~326125
 DT8 VE : 426126~430904
 DT8 VF : 530905~

Year	Parts Model Year Designation	Example*	Sales Model Year Designation	Example
1977	C	Cxxxxx	B	DT50ELB
1978	D	Dxxxxx	C	DT50ELC
1979	F	Fxxxxx	N	DT50ELN
1980	G	0xxxxx	T	DT85TCLT
1981	J	1xxxxx	X	DT140TCLX
1982	VZ	2xxxxx	Z	DT140TCLZ
1983	QD	3xxxxx	D	DT140TCXD
1984	VE	4xxxxx	E	DT140TCXE
1985	VF	5xxxxx	F	DT140TCXF

*Engine number off clamp bracket

FIG.1

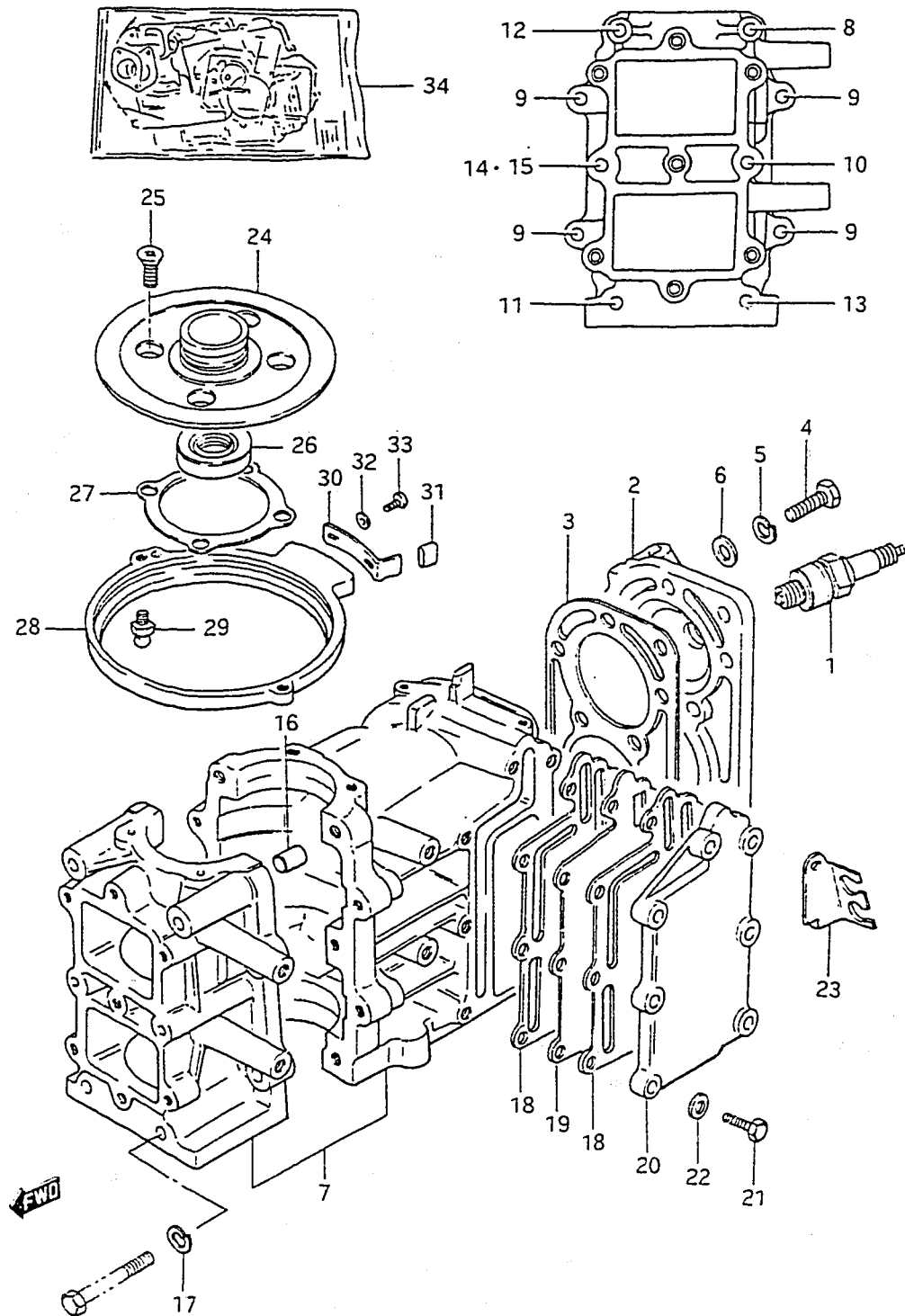
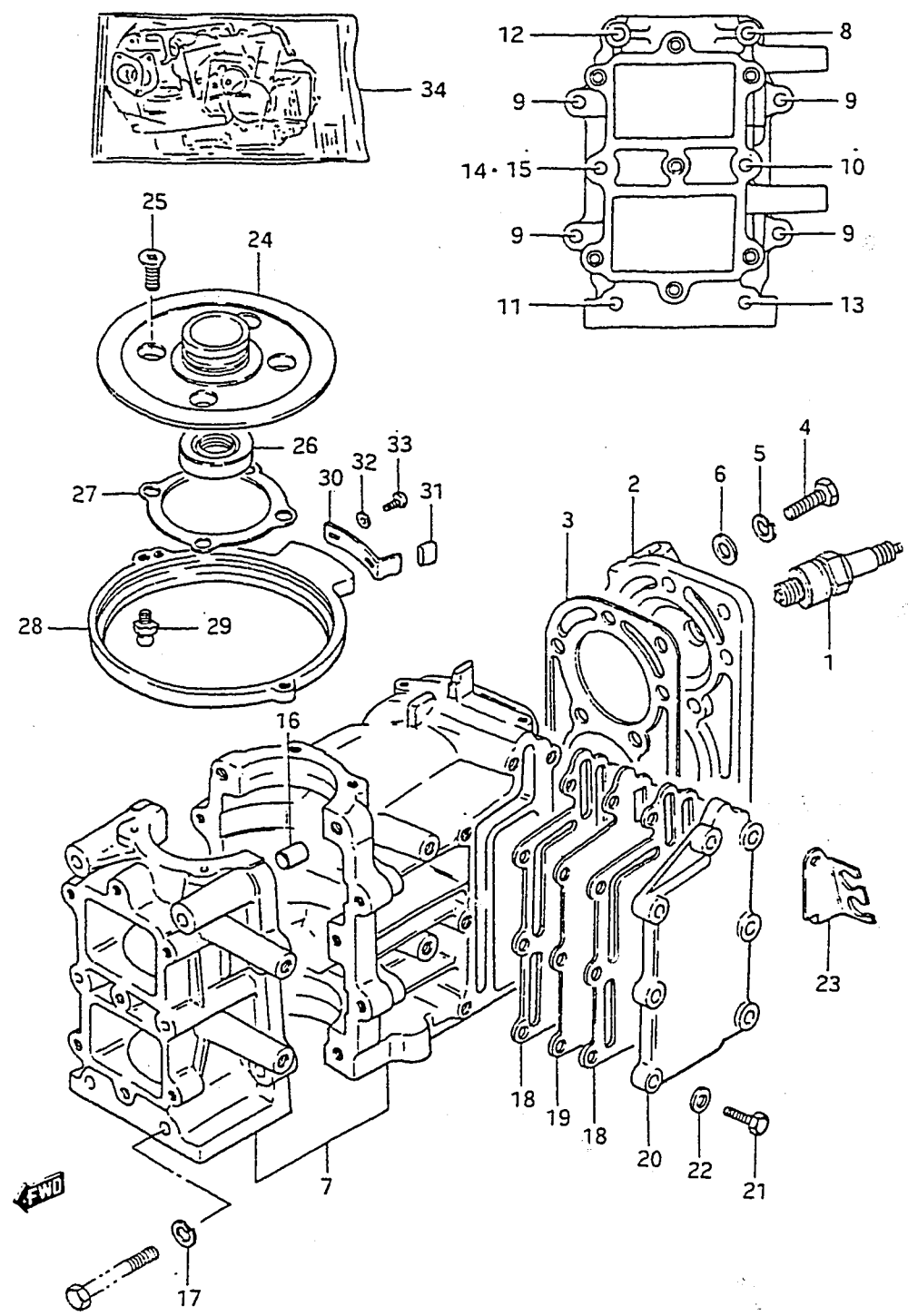


FIG.1 (B- 2) CYLINDER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	09482-00074	SPARK PLUG (BP6HS)	2	model QD
1-2	09482-00259	SPARK PLUG (BP6HS)	2	model VE/VF
2	11110-98100-02M	CYLINDER HEAD	1	
3	11141-98100	GASKET	1	
4	01107-08358	BOLT	8	
5	08321-21088	LOCK WASHER	8	
6	08322-11088	WASHER	8	
7-1	11301-98190-02M	CYLINDER / CRANKCASE ASSY	1	~428798
7-2	11301-98191-02M	CYLINDER / CRANKCASE ASSY	1	428799~429553
7-3	11301-98192-02M	CYLINDER / CRANKCASE ASSY	1	429554~
8	01107-06508	.BOLT	1	
9	01107-06308	.BOLT	4	
10	01107-06758	.BOLT	1	
11	01107-06608	.BOLT	1	
12	01107-06558	.BOLT	1	
13	09100-06038	.BOLT	1	
14	09100-06060	.BOLT	1	
15	08321-21067	.WASHER	1	
16	04211-09109	.PIN	2	
17	08321-21068	.LOCK WASHER	10	
18	14151-98100	GASKET	2	
19	14131-98100	PLATE	1	
20	14141-98100-02M	COVER, exhaust	1	

FIG.1 (B- 3) CYLINDER

FIG.1



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
21	01107-06258	BOLT	7	
22	08322-21067	WASHER	7	
23	33883-98101-02M	STAY, high tension cord	1	
24	11411-98500	HOUSING, upper oil seal	1	
25	02122-06168	SCREW	4	
26	09283-20006	OIL SEAL	1	
27	11413-98500	GASKET	1	
28-1	19151-98100-02M	RETAINER, stator	1	model QD/VE
28-2	19151-98101-02M	RETAINER, stator	1	model VF
29	09119-06047	BALL, pivot	1	
30-1	19172-98100	STOPPER	1	model QD/VE
30-2	19172-98101	STOPPER	1	model VF
31	09320-05010	CUSHION	1	
32	09160-05028	WASHER	2	
33	02112-05128	SCREW	2	
34	11400-98871	GASKET SET	1	OPT

FIG.2

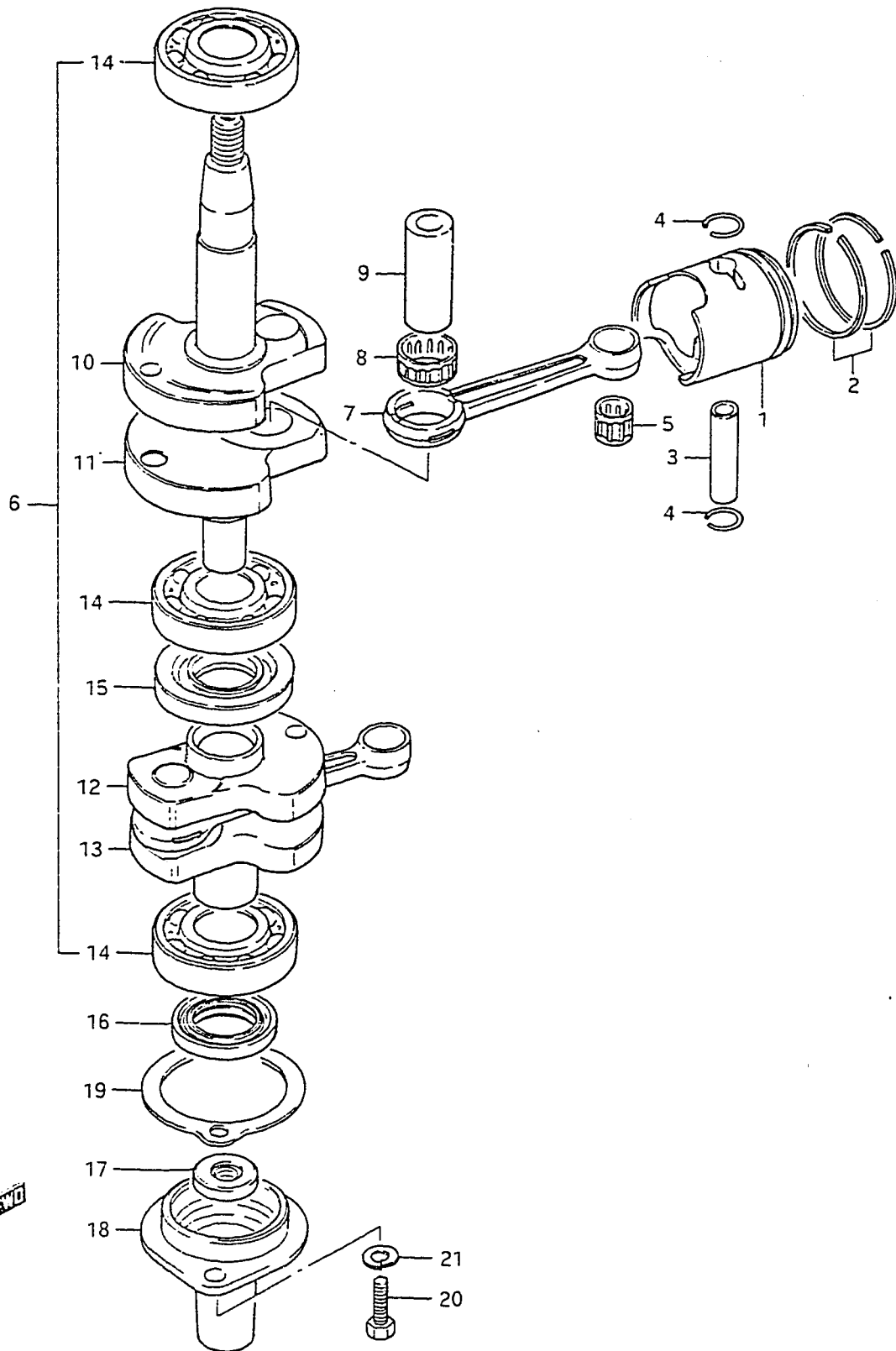


FIG.2 (B- 4) CRANKSHAFT

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	12110-96102	PISTON (STD)	2	
1-2	12110-96102-025	PISTON (OS:0.25)	2	OPT
1-3	12110-96102-050	PISTON (OS:0.50)	2	OPT
2-1	12140-99603	RING SET (STD)	2	
2-2	12140-28630-025	RING SET (OS:0.25)	2	OPT
2-3	12140-28630-050	RING SET (OS:0.50)	2	OPT
3	12151-25000	PIN	2	
4	09381-12001	CIRCLIP	4	
5	09263-12015	BEARING	2	
6	12200-98102	CRANKSHAFT ASSY	1	
7	12161-96000	.ROD, connecting	2	
8	09263-17005	.BEARING	2	
9	12211-96001	.PIN	1	
10	12221-98102	.CRANKSHAFT, upper	1	
11	12231-98100	.WHEEL, upper crankshaft	1	
12	12232-98100	.WHEEL, lower crankshaft	1	
13	12240-98101	.CRANKSHAFT, lower	1	
14	09262-20062	.BEARING	3	
15	09289-22004	.OIL SEAL, middle crankshaft	1	
16	09283-20035	OIL SEAL, lower crankshaft	1	
17	09283-10003	OIL SEAL, driveshaft upper	1	
18	11431-98501	HOUSING	1	
19	11433-98500	GASKET	1	
20	09100-06020	BOLT	2	
21	09162-06001	LOCK WASHER	2	

FIG.3

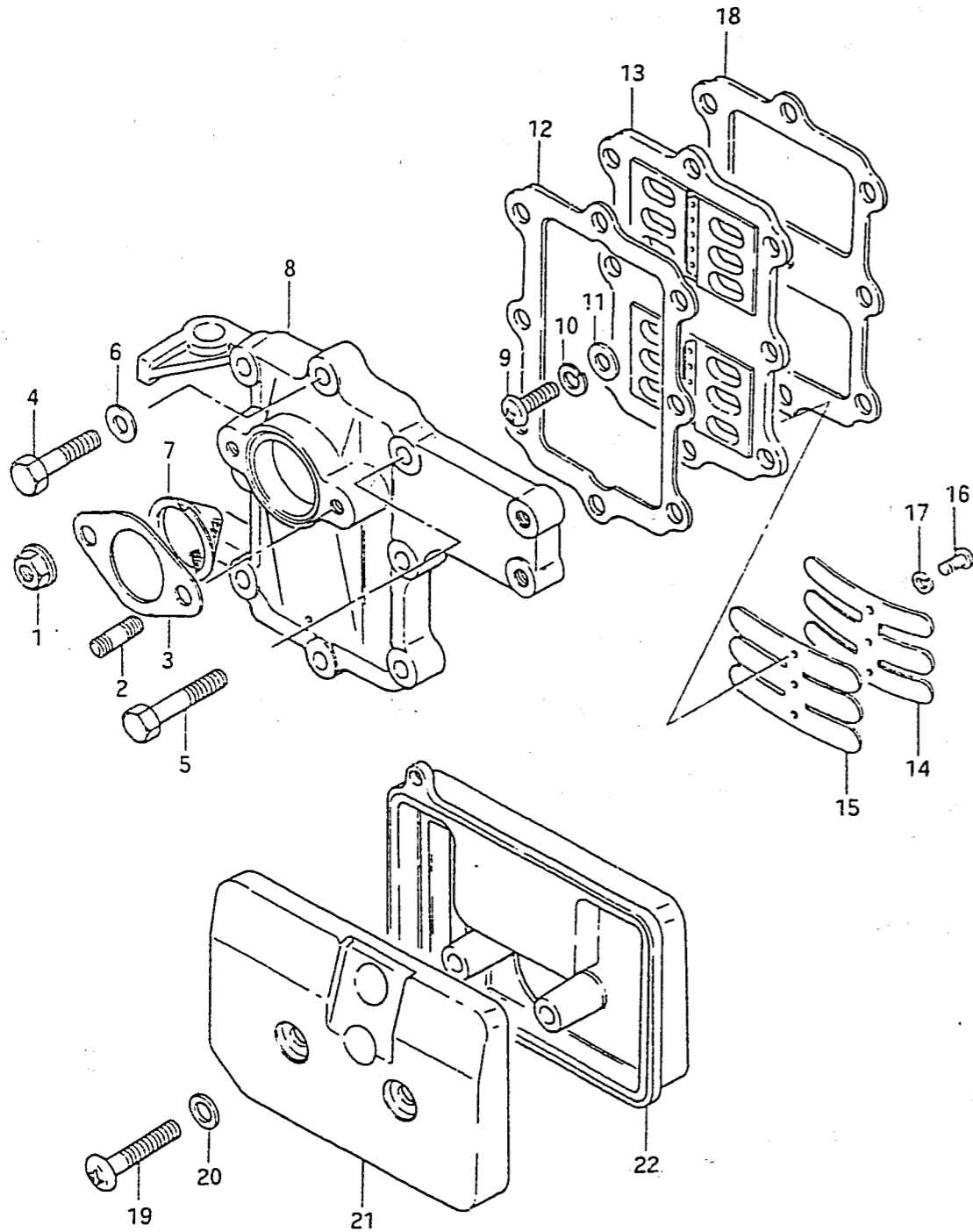


FIG.3 (B- 5) REED VALVE

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	09159-06017	NUT	2	
2	01411-06168	STUD BOLT	2	
3	13125-98100	GASKET, carburetor	1	
4	01107-06308	BOLT	5	
5	01107-06608	BOLT	1	
6	08322-21067	WASHER	6	
7	13130-98100	NET, inlet case	1	
8	13111-98101-02M	CASE, inlet	1	
9	02112-06168	SCREW, valve seat	1	
10	08321-21067	LOCK WASHER	1	
11	08322-21067	WASHER	1	
12	13121-98100	GASKET, inlet	1	
13	13150-98100	VALVE ASSY, reed	1	
14	13152-98100	.STOPPER, reed valve	2	
15	13153-98100	.VALVE, reed	2	
16	02112-03088	.SCREW	4	
17	08321-21038	.LOCK WASHER	4	
18	13122-98101	GASKET, valve seat	1	
19	02112-06358	SCREW	2	
20	08322-21067	WASHER	2	
21	13812-98100	COVER, silencer	1	
22	13811-98100	CASE, silencer	1	

FIG.4

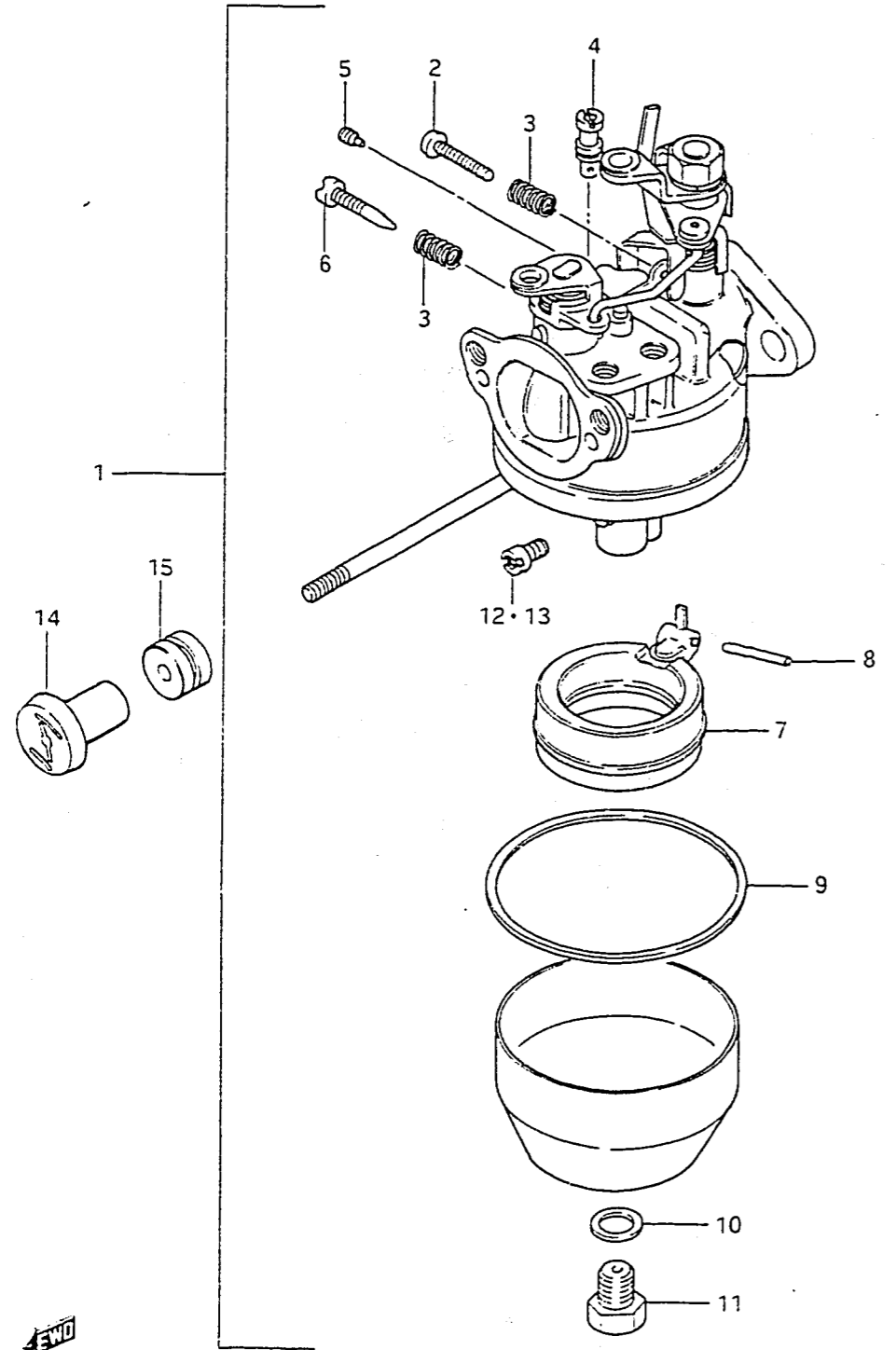
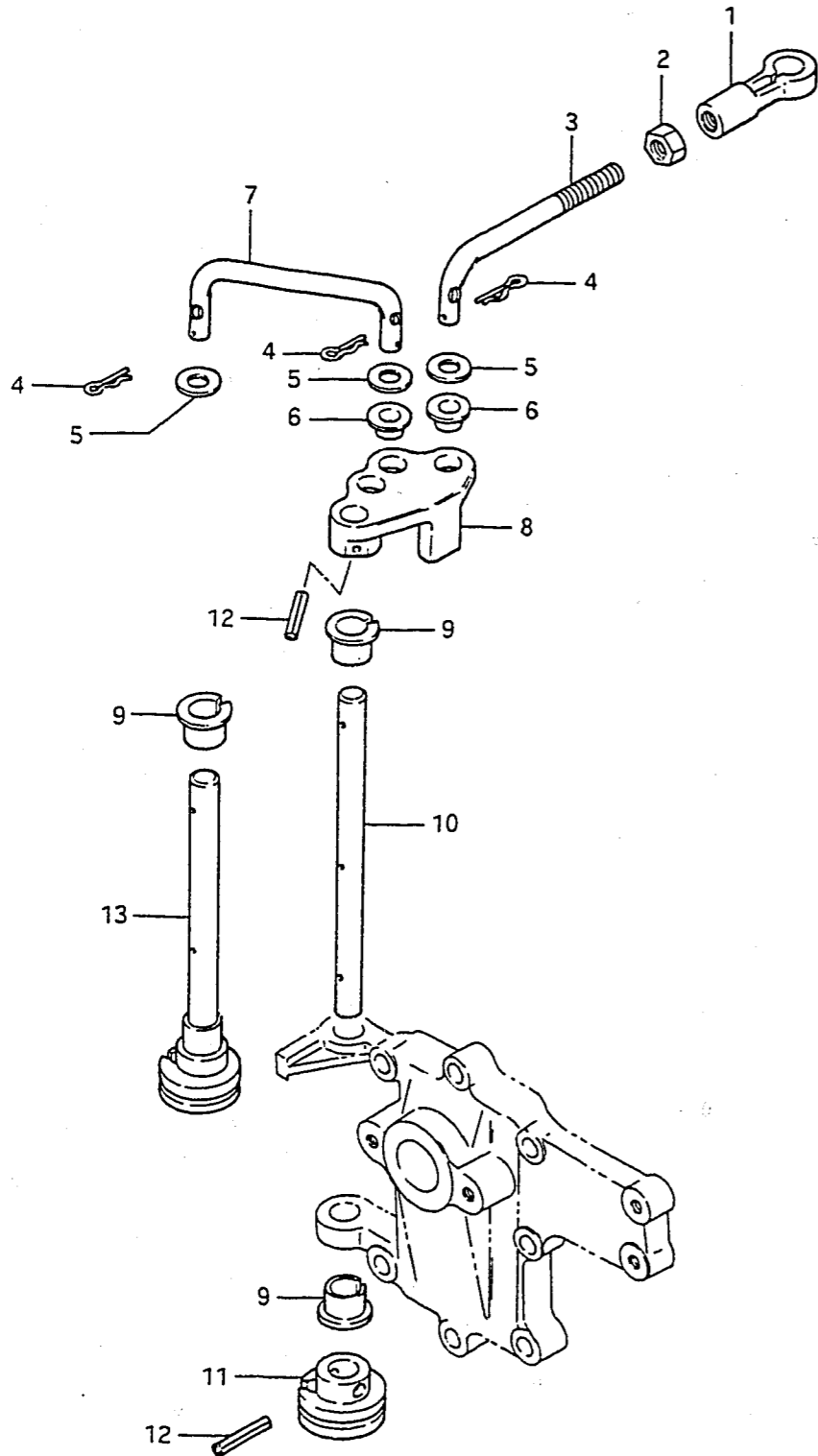


FIG.4 (B- 6) CARBURETOR

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	13200-98103	CARBURETOR ASSY (L)	1	model QD/VE
1-2	13200-98104	CARBURETOR ASSY (L)	1	model VF
1-3	13200-98112	CARBURETOR ASSY (S)	1	model QD/VE
1-4	13200-98114	CARBURETOR ASSY (S)	1	model VF
2	13267-98100	.SCREW, throttle stop	1	
3	13268-96110	.SPRING	2	
4	09492-50008	.PILOT JET (50)	1	
5	09493-24007	.JET, air	1	
6	13269-98100	.SCREW, pilot air	1	
7	13250-98110	.FLOAT	1	
8	13254-98100	.PIN, float	1	
9	13251-98100	.GASKET, float chamber	1	
10	13343-98100	.GASKET	1	
11	13613-98100	.BOLT	1	
12-1	09491-20010	.JET, main (100) (L)	1	model QD/VE
12-2	09491-21012	.JET, main (105) (L)	1	model VF
12-3	09491-95007	.JET, main (95) (S)	1	model QD/VE
12-4	09491-20011	.JET, main (102.5) (S)	1	model VF
13-1	09491-85006	JET, main (85)	1	OPT
13-2	09491-90004	JET, main (90)	1	OPT
13-3	09491-97002	JET, main (97.5)	1	OPT
13-4	09491-21011	JET, main (107.5)	1	OPT
13-5	09491-22013	JET, main (110)	1	OPT
14	13631-93500	KNOB, starter	1	
15	09305-04005	BUSHING, starter knob	1	

FIG.5

FIG.5 (B- 7) THROTTLE CONTROL



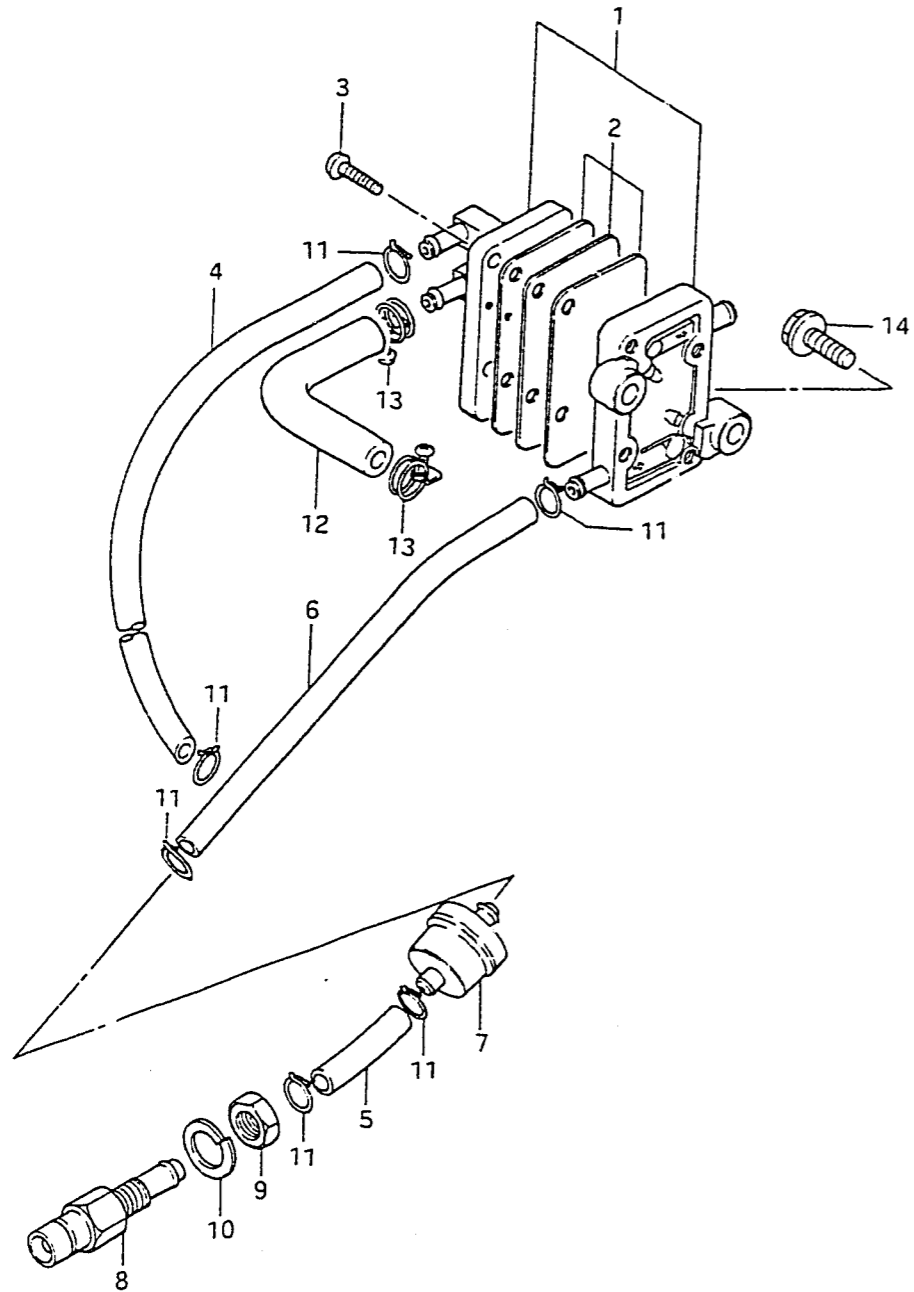
REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67453-95200	CONNECTOR	1	
2	08310-11058	NUT	1	
3	19171-98101	LINK	1	
4	09385-05004	CLIP	3	
5	09160-05010	WASHER	3	
6	09306-05002	BUSHING	2	
7	19111-98103	LINK	1	
8	19181-98120	LEVER	1	
9-1	63225-93200	BUSHING	2	model QD/VE
9-2	63225-93200	BUSHING	1	model VF
10	19174-98100	SHAFT	1	model QD/VE
11	63222-93200	DRUM	1	model QD/VE
12-1	63227-93200	PIN	2	model QD/VE
12-2	63227-93200	PIN	1	model VF
13	19110-98100	LEVER, throttle shaft	1	model VF

← FWD

FIG.6

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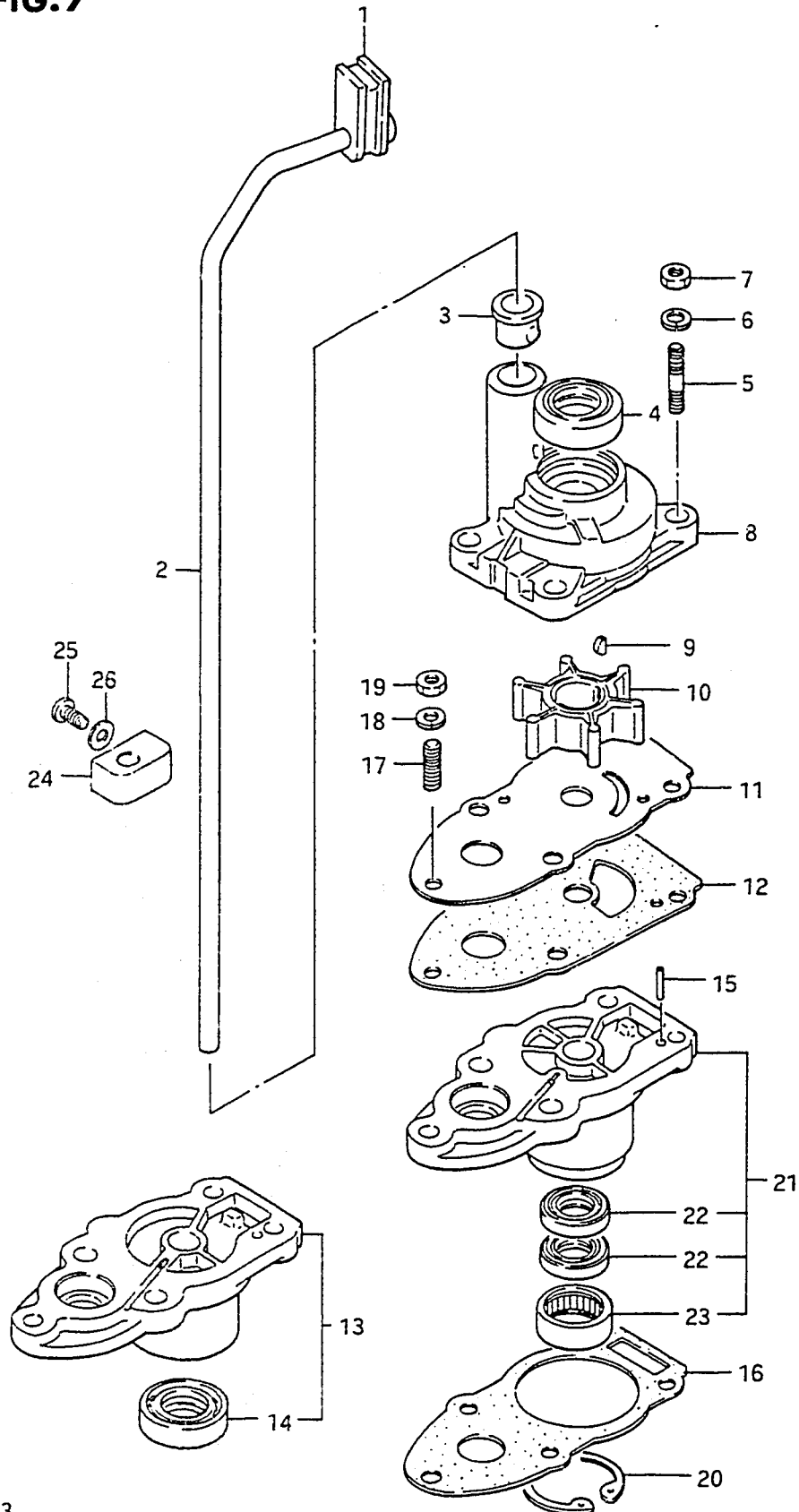
FIG.6 (B- 8) FUEL PUMP



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15100-98100	PUMP ASSY, fuel	1	
2	15170-98100	.DIAPHRAGM SET	1	
3	15251-98101	.SCREW	4	
4	09343-05137	HOSE, fuel (pump-carburetor)	1	L:270
5	09343-05137	HOSE, fuel (connector-filter)	1	L:36
6	09343-05137	HOSE, fuel (filter-pump)	1	L:195
7	15410-98500	FILTER, fuel	1	
8	65720-98520	PLUG, fuel connector	1	
9	08310-22108	NUT	1	
10	08321-21108	LOCK WASHER	1	
11	09401-09402	CLIP	6	
12	15311-98100	HOSE, vacuum	1	
13	09400-13302	CLAMP	2	
14	01517-06208	BOLT	2	

FIG.7

FIG.7 (B- 9) WATER PUMP



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17563-98500	GROMMET	1	
2-1	17561-98510	TUBE, water (S)	1	
2-2	17561-98520	TUBE, water (L)	1	
3	17415-98501	BUSHING	1	
4	09289-10002	OIL SEAL	1	
5	09108-06025	STUD BOLT	4	
6	09162-06001	LOCK WASHER	4	
7	09140-06004	NUT	4	
8-1	17411-98504	CASE, water pump	1	~427955
8-2	17411-98505	CASE, water pump	1	427956~
9	09420-03002	KEY	1	
10	17461-98501	IMPELLER	1	
11-1	17471-98502	PLATE	1	~427955
11-2	17471-98503	PLATE	1	427956~
12-1	17472-98502	GASKET	1	~427955
12-2	17472-98503	GASKET	1	427956~
13-1	56130-98502	HOUSING, drive shaft	1	~427955
13-2	56130-98503	HOUSING, drive shaft	1	427956~430904
14	09289-10005	.OIL SEAL, drive shaft lower	1	
15-1	09202-04008	PIN	2	~427955
15-2	09202-04008	PIN	1	427956~
16	56132-98501	GASKET	1	
17-1	09108-06032	STUD BOLT	1	~430904
17-2	09108-06063	STUD BOLT	1	530905~
18	09162-06006	LOCK WASHER	1	
19	09140-06004	NUT	1	
20	08331-41309	CIRCLIP	1	
21	56130-98520	HOUSING, drive shaft	1	530905~
22	09282-10009	.OIL SEAL	2	530905~
23	09263-15019	.BEARING	1	530905~
24-1	17441-98511	GUIDE, water tube (S)	1	
24-2	17441-98521	GUIDE, water tube (L)	1	
25	09125-05047	SCREW	1	
26	09161-05010	WASHER	1	

FIG. 8

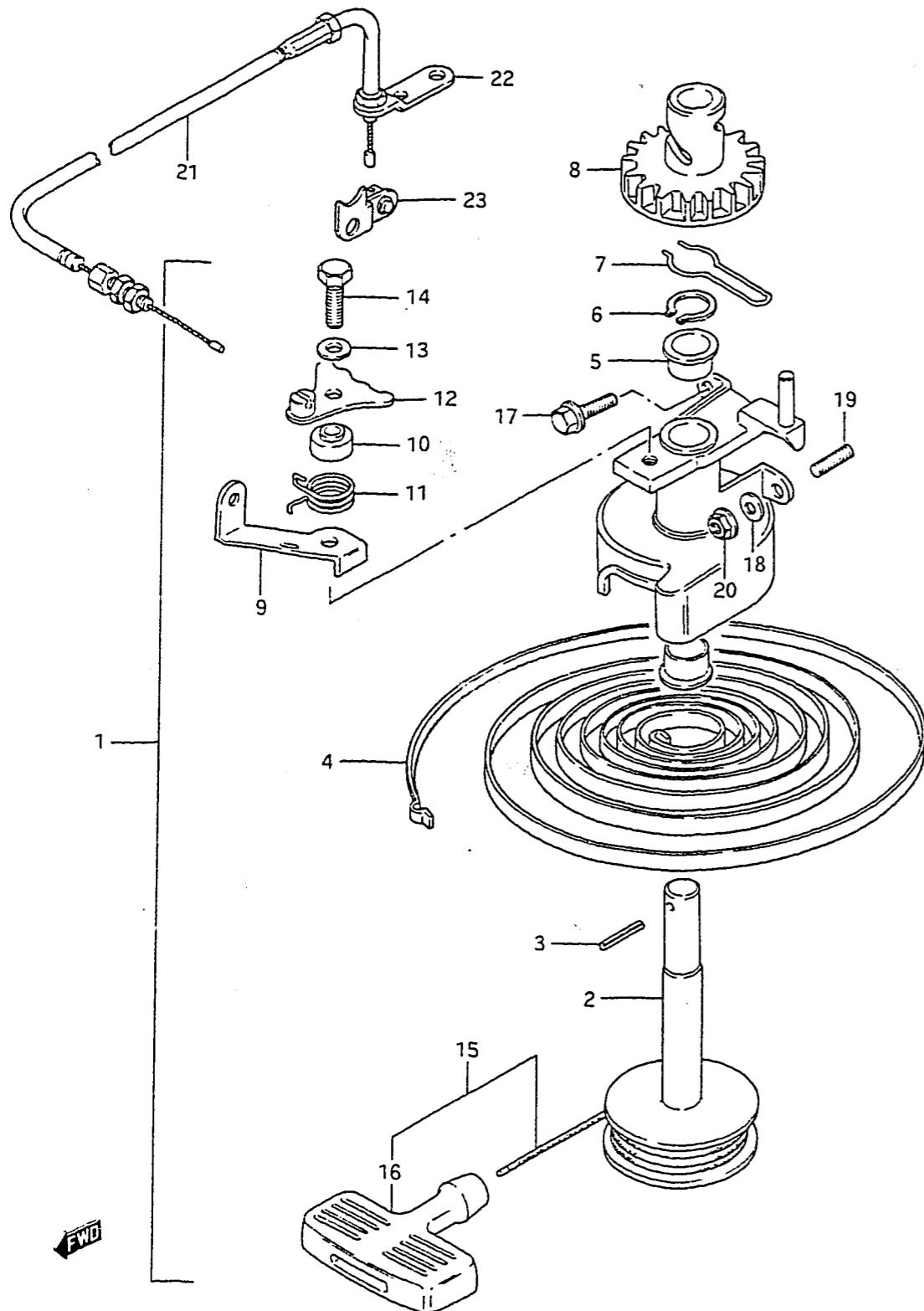
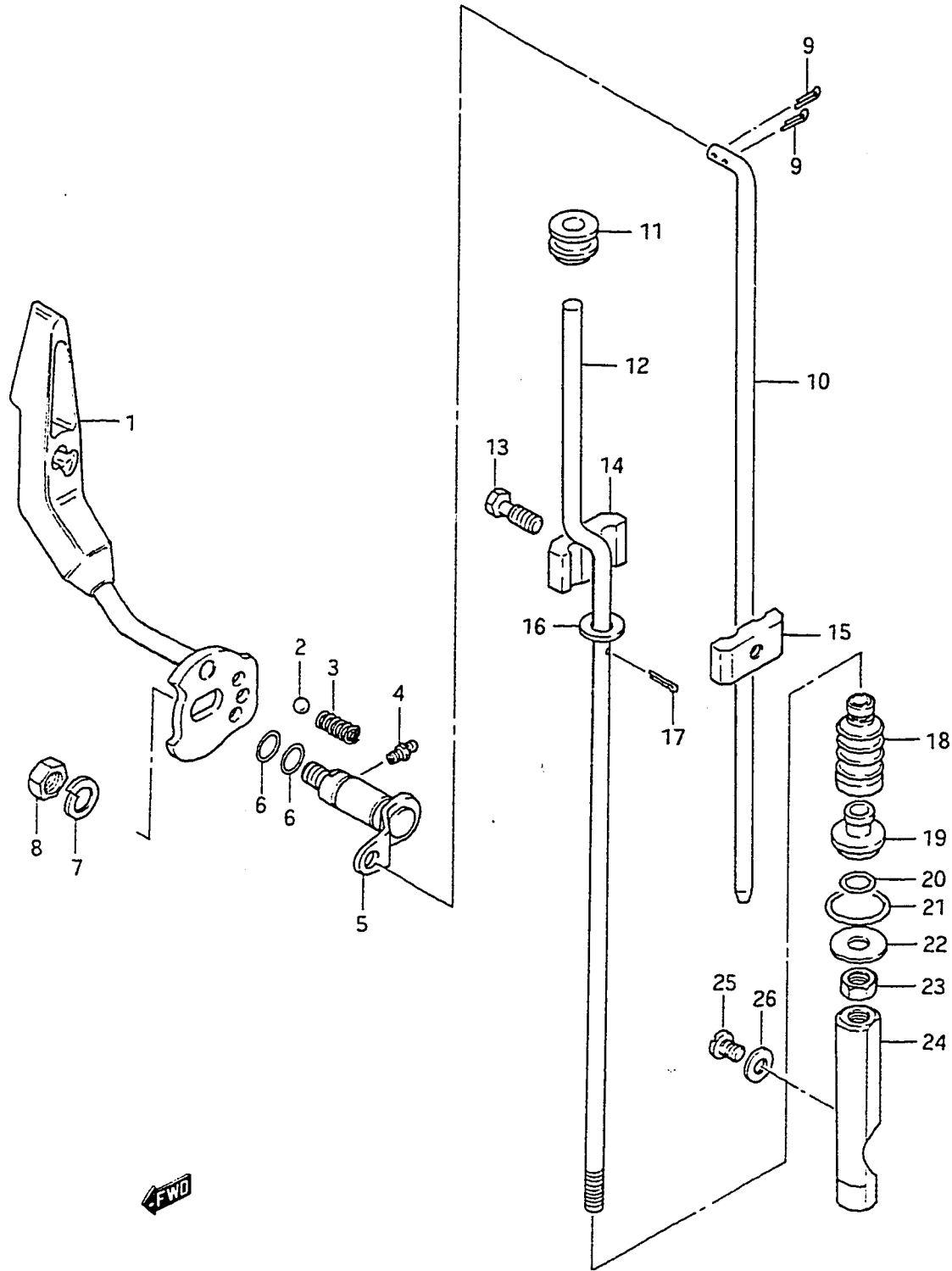


FIG. 8 (C- 2) STARTER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	18100-98112-291	STARTER ASSY, recoil	1	model QD
1-2	18100-98114	STARTER ASSY, recoil	1	model VE/VF
2	18121-98100	.REEL	1	
3	18344-98100	.PIN	1	
4	18142-98300	.SPRING, recoil	1	
5	18253-98300	.BUSHING	2	
6	18255-98301	.CIRCLIP	1	
7	18271-98100	.SPRING, friction	1	
8	18261-98100	.PINION	1	
9	18291-98102	.HOLDER, cable	1	
10	18283-98101	.SPACER	1	
11	18284-98100	.SPRING, return	1	
12	18280-98101	.STOPPER	1	
13	18335-98100	.WASHER	1	
14	18332-98100	.BOLT	1	
15	18200-98100	.GRIP, starter	1	
16	18210-93001	..GRIP	1	
17	01517-06168	BOLT	1	
18	09160-05010	WASHER	1	
19	01421-06128	STUD BOLT	1	
20	08316-26068	NUT	1	
21	18630-98101	CABLE ASSY, inter lock	1	
22	18642-98100	HOLDER, cable	1	
23	18650-98100	ARM, inter lock	1	

FIG. 9



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FIG. 9 (C- 3) CLUTCH LEVER

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	21110-98101-02M	LEVER, clutch	1	
2-1	09260-10003	BALL	1	~325603
2-2	09260-10005	BALL	1	325604~
3	09440-07021	SPRING	1	
4	22511-99000	GREASE NIPPLE, clutch	1	
5	21210-98502	SHAFT, clutch lever	1	
6	09280-09003	O RING	2	
7	09162-08003	LOCK WASHER	1	
8	09140-08003	NUT	1	
9	09204-01001	COTTER PIN, clutch rod	2	
10-1	23111-98510	ROD, clutch (S)	1	
10-2	23111-98520	ROD, clutch (L)	1	
11	09305-06008	BUSHING	1	
12-1	25111-98510	ROD, shifting (S)	1	model QD/VE
12-2	25111-98110	ROD, shifting (S)	1	model VF
12-3	25111-98520	ROD, shifting (L)	1	model QD/VE
12-4	25111-98120	ROD, shifting (L)	1	model VF
13	09128-06014	BOLT	1	
14	23311-99001	CONNECTOR, clutch rod 1	1	
15	23321-99001	CONNECTOR, clutch rod 2	1	
16	09160-06015	WASHER, shifting rod	1	
17	09204-01001	COTTER PIN, shifting rod	1	
18	25222-93000	BOOT, shifting rod	1	
19	25211-98501	GUIDE	1	
20	09280-06004	O RING	1	
21	09280-16005	O RING	1	
22	08212-06201	WASHER	1	
23	08310-11068	NUT	1	
24	25311-93100	CAM, shifting	1	
25	09139-06003	SCREW	1	
26	09168-06002	GASKET	1	

← FWD

FIG.10

FIG.10 (C- 4) MAGNETO

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	32101-98131	STATOR ASSY	1	model QD/VE
1-2	32101-98150	STATOR ASSY	1	model VF
2-1	32140-98110	.COIL, ignition	1	model QD/VE
2-2	32140-98120	.COIL, ignition	1	model VF
3	02112-05258	.SCREW	2	
4	08321-21058	.LOCK WASHER	4	
5-1	32150-98101	.SENSOR	1	model QD/VE
5-2	32150-98110	.SENSOR	1	model VF
6	02112-04108	.SCREW	2	
7	08321-21048	.LOCK WASHER	2	
8-1	32120-98111	.COIL, lighting (12V,80W)	1	model QD/VE
8-2	32120-98120	.COIL, lighting (12V,80W)	1	model VF
9	02112-05308	.SCREW	2	
10-1	32102-98112	FLYWHEEL	1	model QD/VE
10-2	32102-98130	FLYWHEEL	1	model VF
11	08310-22128	NUT	1	
12	08321-31128	LOCK WASHER	1	
13	08322-11128	WASHER	1	
14	08341-31039	KEY	1	
15	02122-05128	SCREW	2	

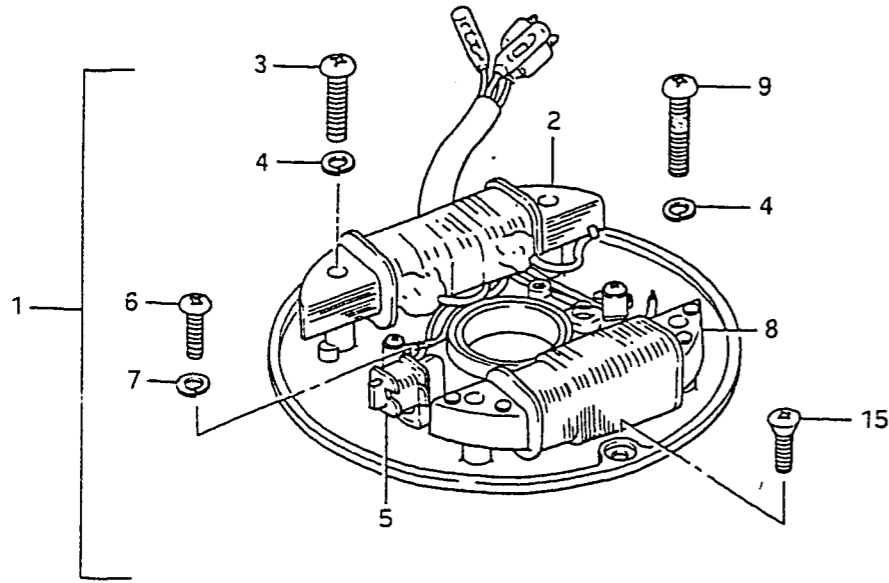
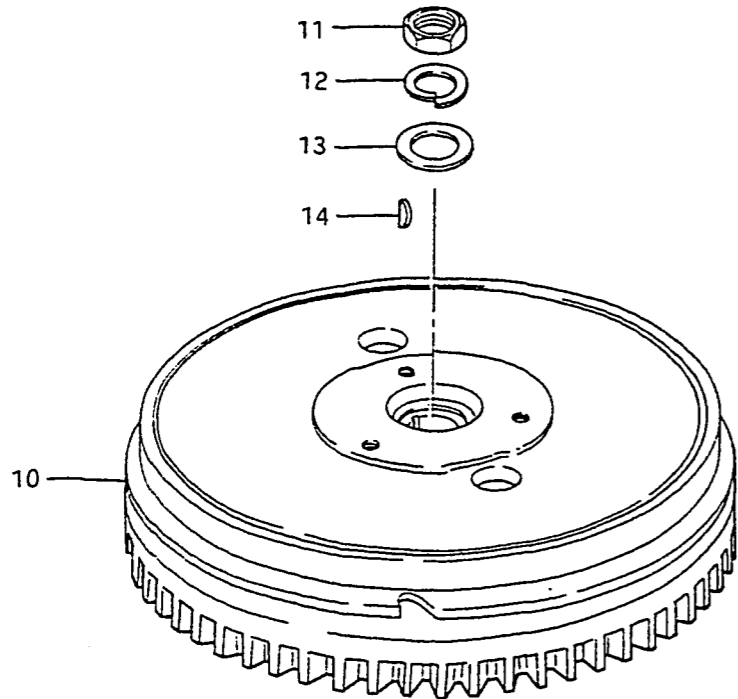


FIG. 11

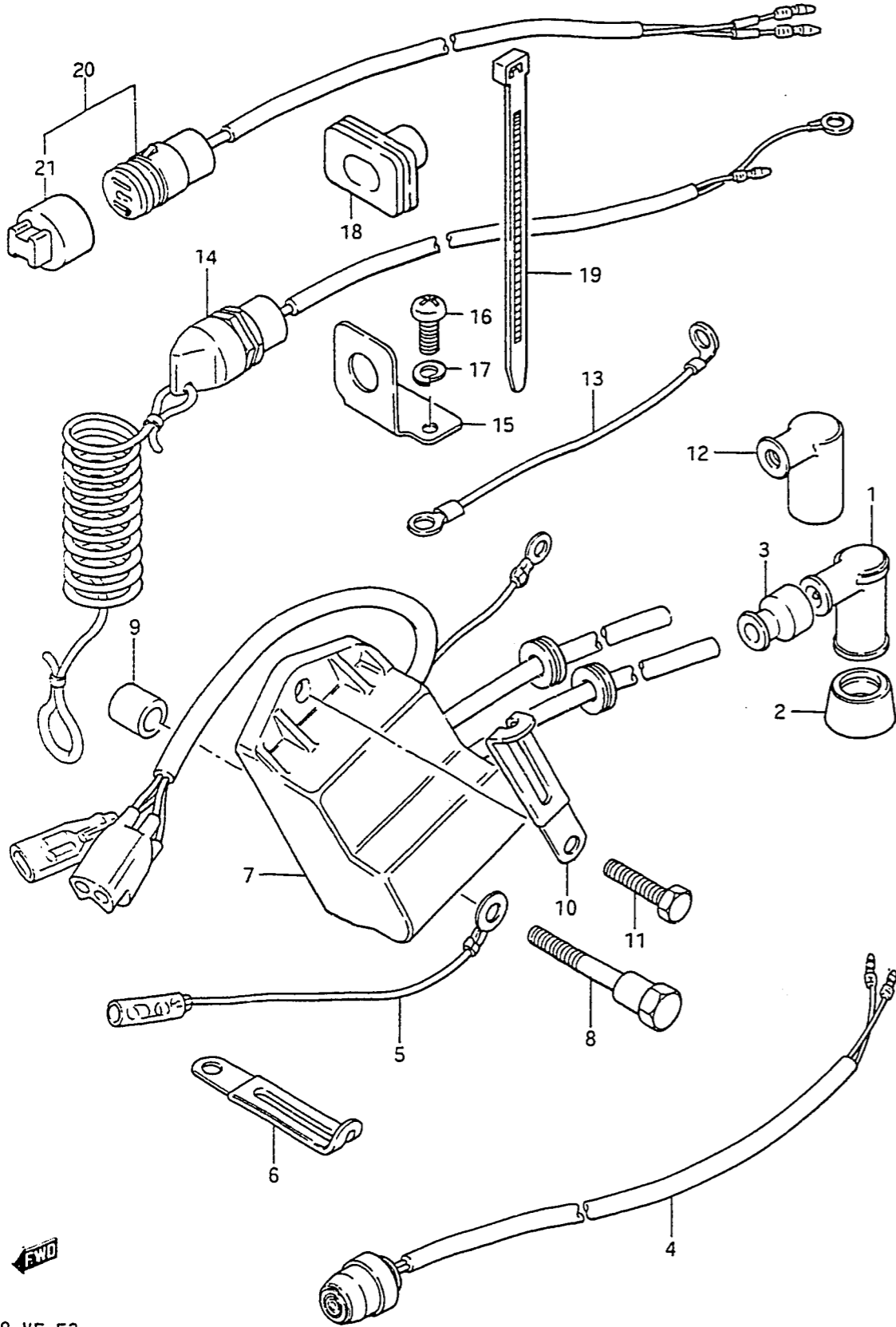


FIG.11 (C- 5) ELECTRICAL

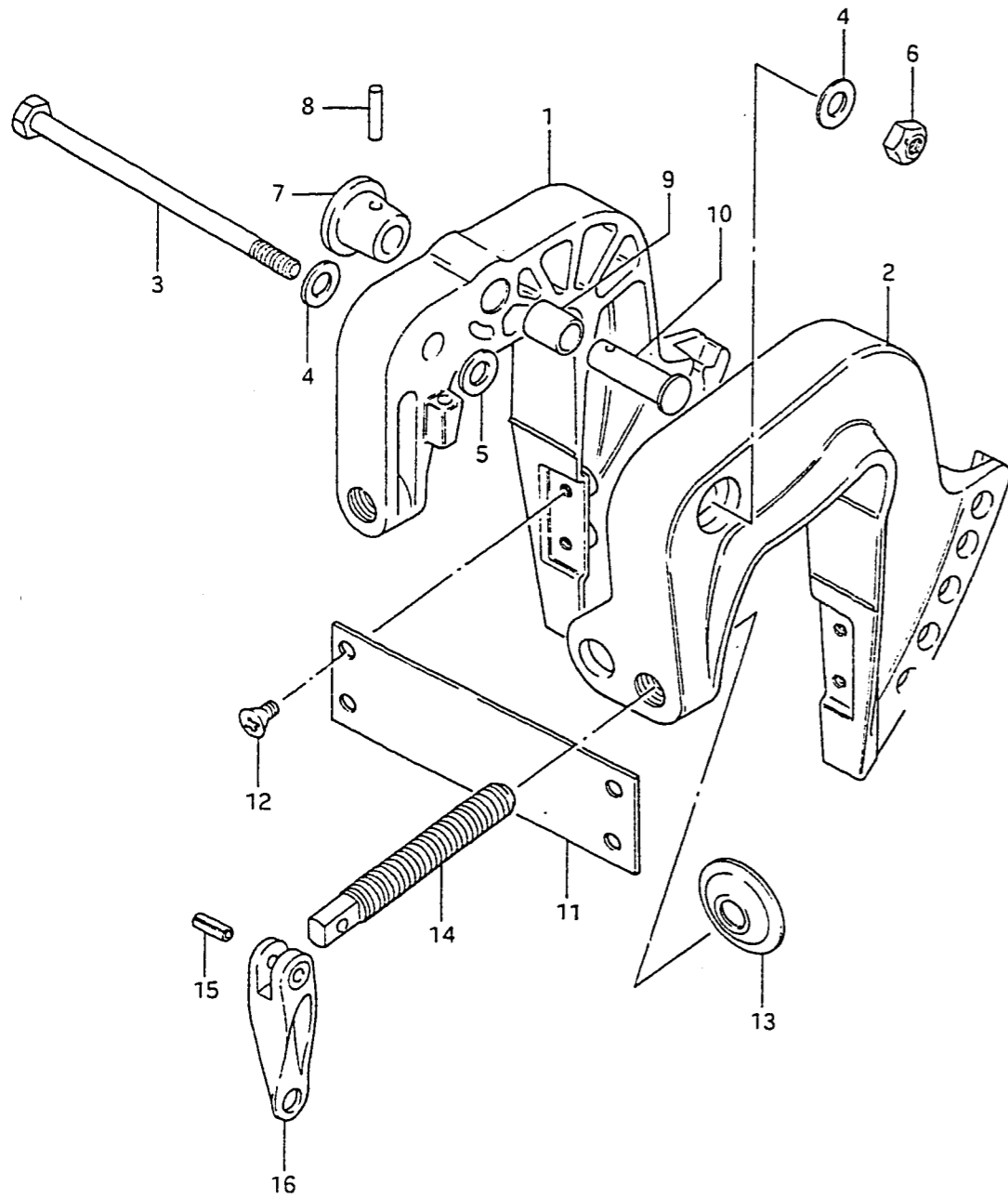
Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33510-22010	CAP, spark plug	2	
2	33541-93310	SEAL, spark plug	2	
3	33542-98000	SEAL, high tension cord	2	
4	37800-98550	SWITCH, engine stop	1	
5	37801-98300	LEAD, stop switch	1	
6-1	09404-06401	CLAMP	1	model QD/VE
6-2	09404-06201	CLAMP	1	model VF
7-1	32900-98101	CDI UNIT & IGNITION COIL	1	model QD/VE
7-2	32900-98110	CDI UNIT & IGNITION COIL	1	model VF
8	09111-06030	BOLT	1	
9	09180-06079	SPACER	1	
10	09404-06412	CLAMP	1	
11	01107-06208	BOLT	1	
12	33510-95510	CAP, spark plug	2	model VF
13	36895-94400	LEAD, engine ground	1	
14	37820-98101	SWITCH ASSY, emergency	1	
15	37950-98501	BRACKET, emergency	1	
16	09125-04011	SCREW	2	
17	09162-04002	LOCK WASHER	2	
18	37824-98100	GROMMET	1	
19	36632-95501	CLAMP	1	
20	39601-93902	RECEPTACLE ASSY, lighting	1	
21	36634-93910	.CAP	1	



FIG. 12



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FIG.12 (C- 6) CLAMP BRACKET

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41111-98512-02M	BRACKET, clamp STBD	1	
2-1	41121-98513-02M	BRACKET, clamp PORT	1	model QD
2-2	41121-98514-02M	BRACKET, clamp PORT	1	model VE/VF
3	09100-10190	BOLT (10x145)	1	
4	09160-10040	WASHER	1	
5	09160-10083	WASHER	2	
6	09159-10032	NUT	1	
7	41221-93001	KNOB, tilt stopper	1	
8	09205-03015	PIN	1	
9	09300-12009	BUSHING	1	
10-1	09200-12001	PIN	1	model QD/VE
10-2	09200-12003	PIN	1	model VF
11	41311-98101	PLATE	1	
12	09125-06053	SCREW	4	
13	41213-98100	PLATE	2	
14	41211-98501	SCREW	2	
15	09205-05001	PIN	2	
16	41212-99000-02M	HANDLE	2	

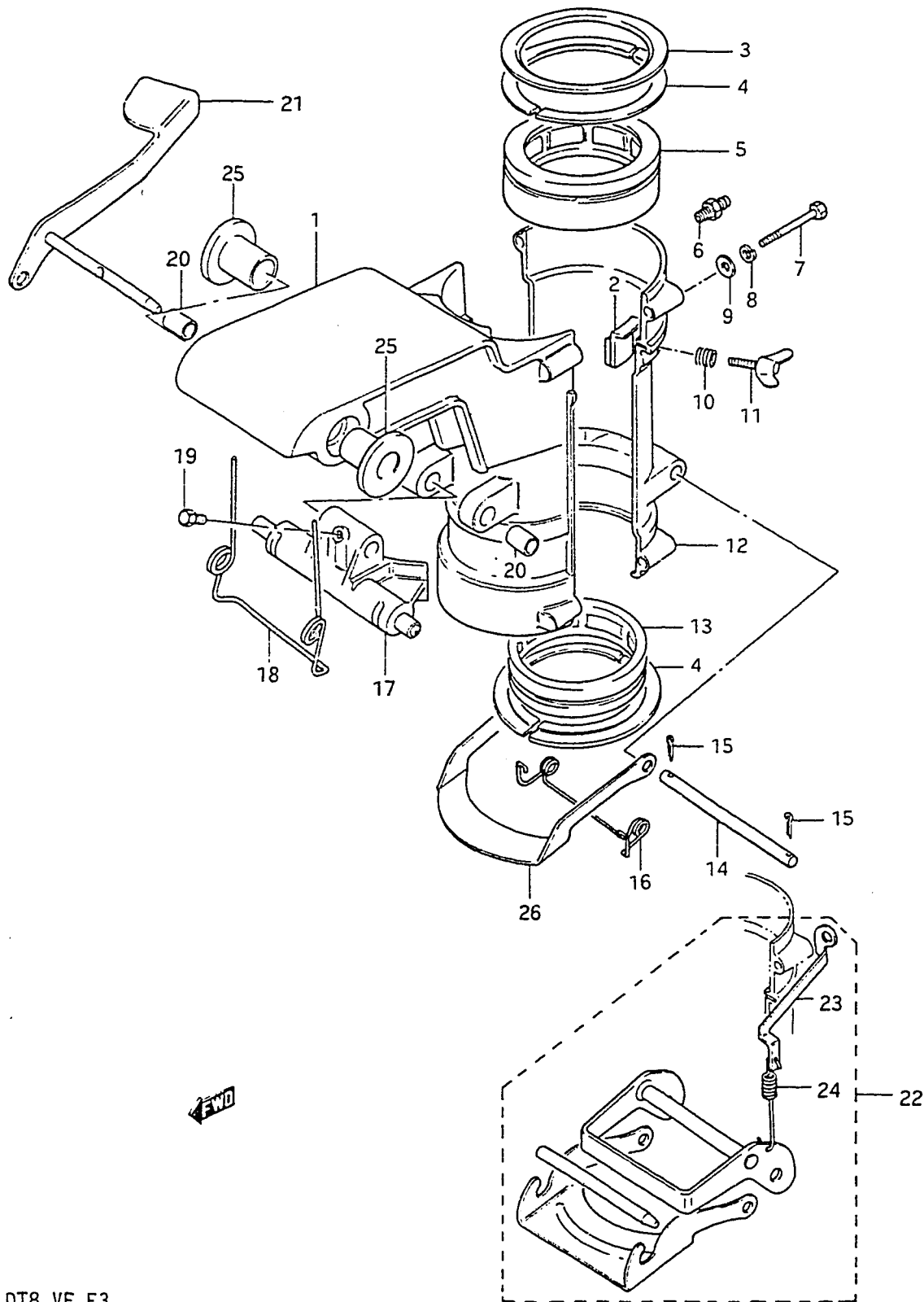
FWD

FIG. 13

FIG.13 (C- 7) SWIVEL BRACKET

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	43111-98102-02M	BRACKET, swivel	1	model QD
1-2	43111-98103-02M	BRACKET, swivel	1	model VE/VF
2	43410-98101	ADJUSTER, steering	1	
3-1	43712-98502	PLATE	1	~426125
3-2	43712-98503	PLATE	1	426126~
4	43713-98500	PIECE	4	
5-1	43711-98100	BUSHING	1	~427543
5-2	43711-98101	BUSHING	1	427544~
6	22511-99000	GREASE NIPPLE	2	
7-1	09100-06097	BOLT	4	~427010
7-2	09119-06060	BOLT	4	427011~
8	09162-06001	LOCK WASHER	4	
9	09160-06015	WASHER	4	
10	09440-09012	SPRING	1	
11	09119-06060	BOLT	1	
12	43121-98101-02M	COVER	1	
13-1	43721-98503	BUSHING	1	~427543
13-2	43721-98504	BUSHING	1	427544~
14	09200-08026	PIN	1	
15	09204-01001	COTTER PIN	2	
16	45212-98500	SPRING	1	
17	45411-98501-02M	BLOCK, thrust	1	
18	45211-98502	SPRING	1	
19	09139-05003	SCREW	1	
20	09300-08005	BUSHING	2	
21-1	45110-98501	LEVER, rack	1	~426125
21-2	45110-98502	LEVER, rack	1	426126~
22	45700-98501	SHALLOW DRIVE ASSY	1	OPT
23	45713-98502	.HOOK	1	OPT
24	09443-06038	.SPRING	1	OPT
25	09306-10011	BUSH	2	model VE
26	45231-98502	ARM	1	



REV

FIG. 14

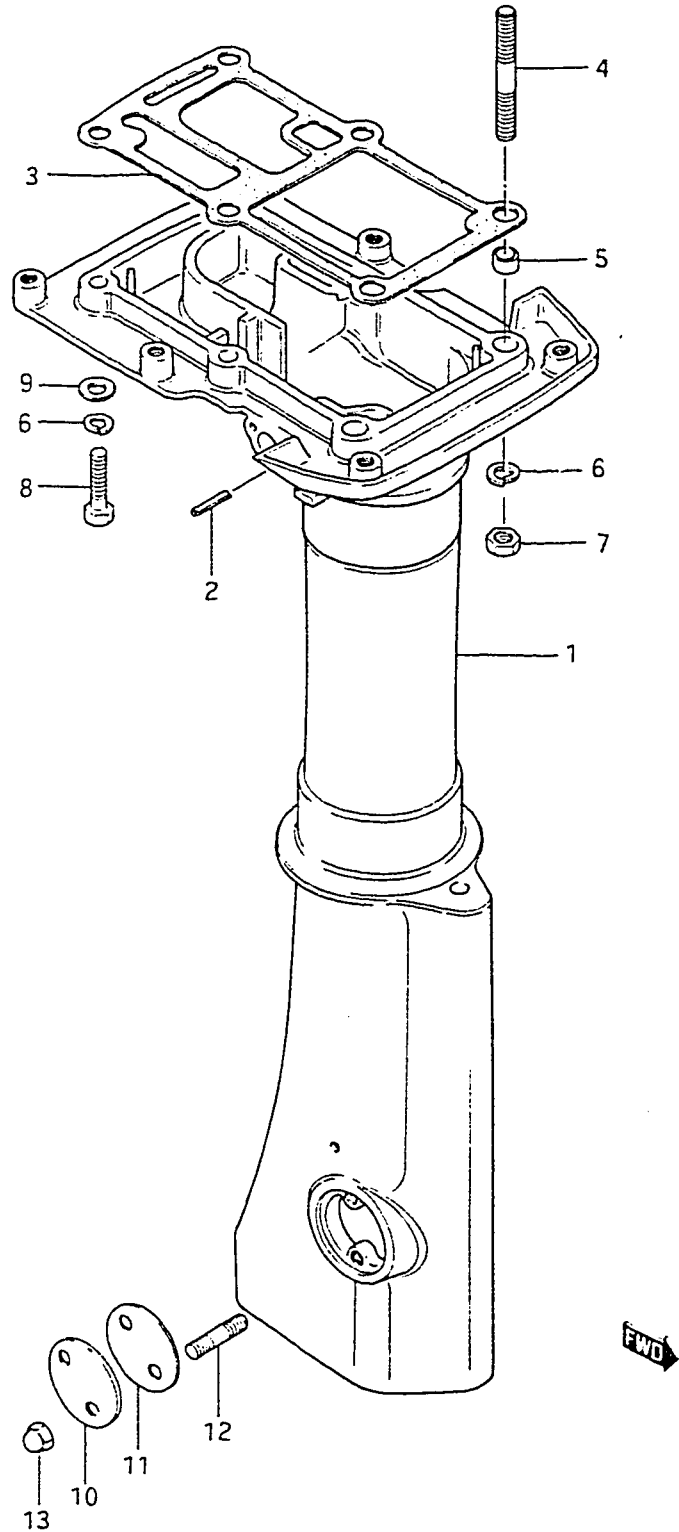


FIG.14 (D- 2) DRIVESHAFT HOUSING

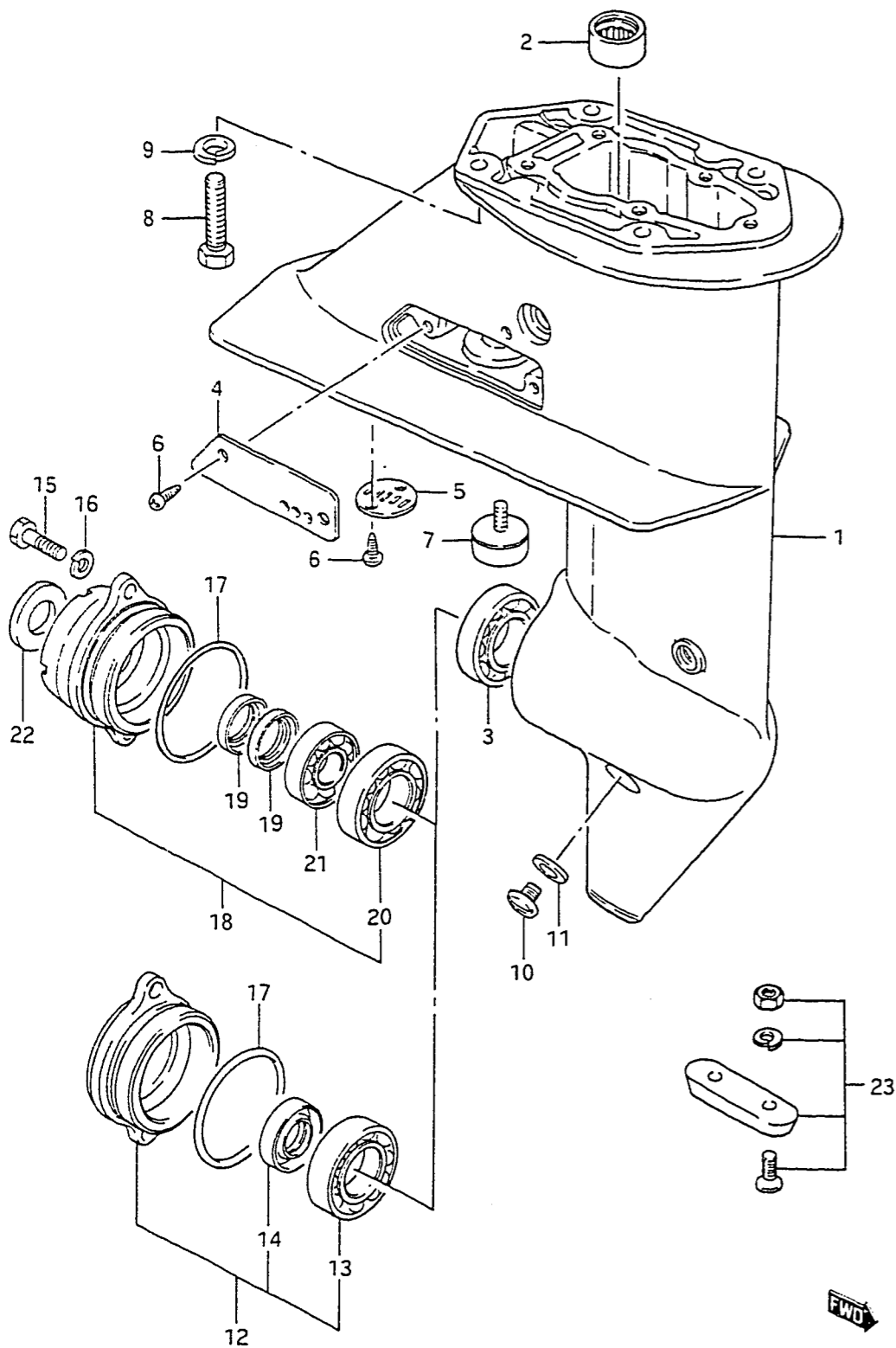
REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	52110-98514-02M	HOUSING, drive shaft (S)	1	model QD
1-2	52110-98515-02M	HOUSING, drive shaft (S)	1	model VE/VF
1-3	52110-98525-02M	HOUSING, drive shaft (L)	1	model QD
1-4	52110-98526-02M	HOUSING, drive shaft (L)	1	model VE/VF
2	09205-05001	.PIN, clutch lever	1	
3	52113-98500	GASKET	1	
4	09108-08147	STUD BOLT	2	
5	09206-11006	SPACER	2	
6	09162-08007	LOCK WASHER	6	
7	09140-08016	NUT	2	
8	09100-08232	BOLT	4	
9	09160-08015	WASHER	4	
10-1	52115-98500-02M	COVER, clutch adjusting hole	1	~426125
10-2	52115-98501-02M	COVER, clutch adjusting hole	1	426126v
11	52116-98500	GASKET	1	
12	09108-05002	STUD BOLT	2	
13	09145-05001	NUT	2	

FIG. 15

FIG.15 (D- 3) GEAR CASE

Q'TY

REMARKS



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	55110-98502-02M	CASE, gear	1	~427798
1-2	55110-98503-02M	CASE, gear	1	427799~430904
1-3	55110-98510-02M	CASE, gear	1	530905~
2	09263-14010	.BEARING	1	
3	08113-60040	.BEARING	1	
4-1	55112-98500-02M	COVER	1	~427955
4-2	55112-98501-02M	COVER	1	427956~
5	55114-98502	COVER	1	
6	09132-04022	SCREW	4	
7	55320-93142	ZINC, protection	1	
8	09100-08232	BOLT	4	
9	09162-08007	LOCK WASHER	4	
10	09248-10005	PLUG, drain	3	
11	09168-10022	GASKET	3	
12	56110-98502-02M	HOUSING, prop shaft bearing	1	model QD/VE
13	08113-60040	.BEARING	1	
14	09289-14002	.OIL SEAL	1	
15	09100-06020	BOLT	2	
16	09162-06001	LOCK WASHER	2	
17	09280-48003	O RING	1	
18	56110-98520-02M	HOUSING, prop shaft bearing	1	model VF
19	09282-14002	.OIL SEAL	2	model VF
20	08113-60040	.BEARING	1	model VF
21	09262-14001	.BEARING	1	model VF
22	56122-98500	PROTECTOR, prop shaft housing	1	model VF
23	55300-95500	ZINC ASSY	1	OPT

FIG. 16

FIG.16 (D- 4) PROPELLER

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	58111-96002-01T	PROPELLER (3x215x180)	1	F700
1-2	58111-98101-01T	PROPELLER (3x200x190)	1	F710,STD
1-3	58111-98502-01T	PROPELLER (3x200x170)	1	F610
1-4	58111-98722-01T	PROPELLER (3x200x130)	1	F500
1-5	58111-99722-01T	PROPELLER (3x200x150)	1	F600
2	58120-98511	BUSH	1	
3-1	09202-05020	SHEAR PIN	1	model QD
3-2	09209-05020	SHEAR PIN	1	model VE/VF
4	58130-98101	NUT	1	
5	09204-03001	COTTER PIN	1	

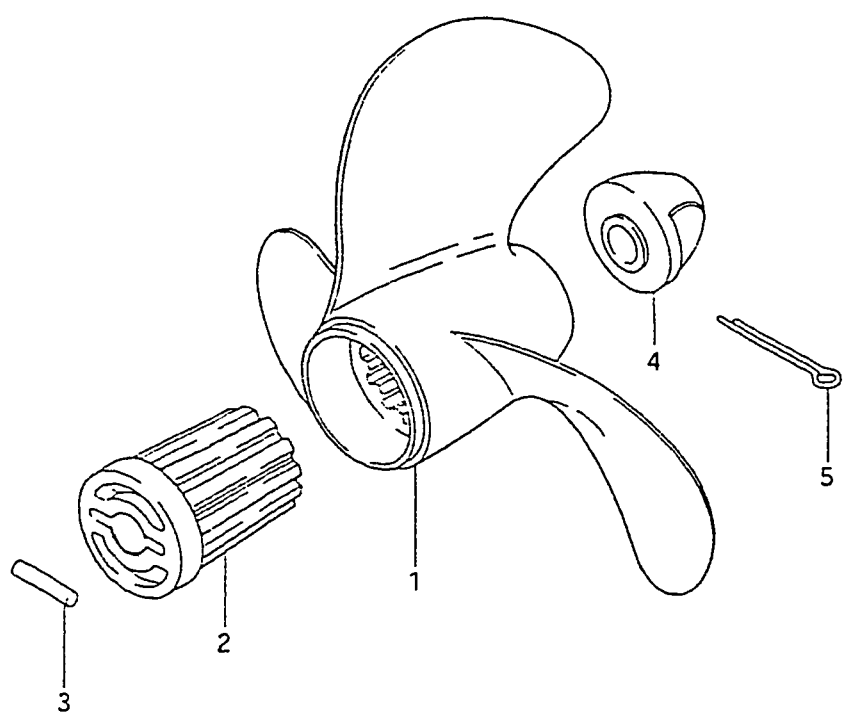


FIG. 17

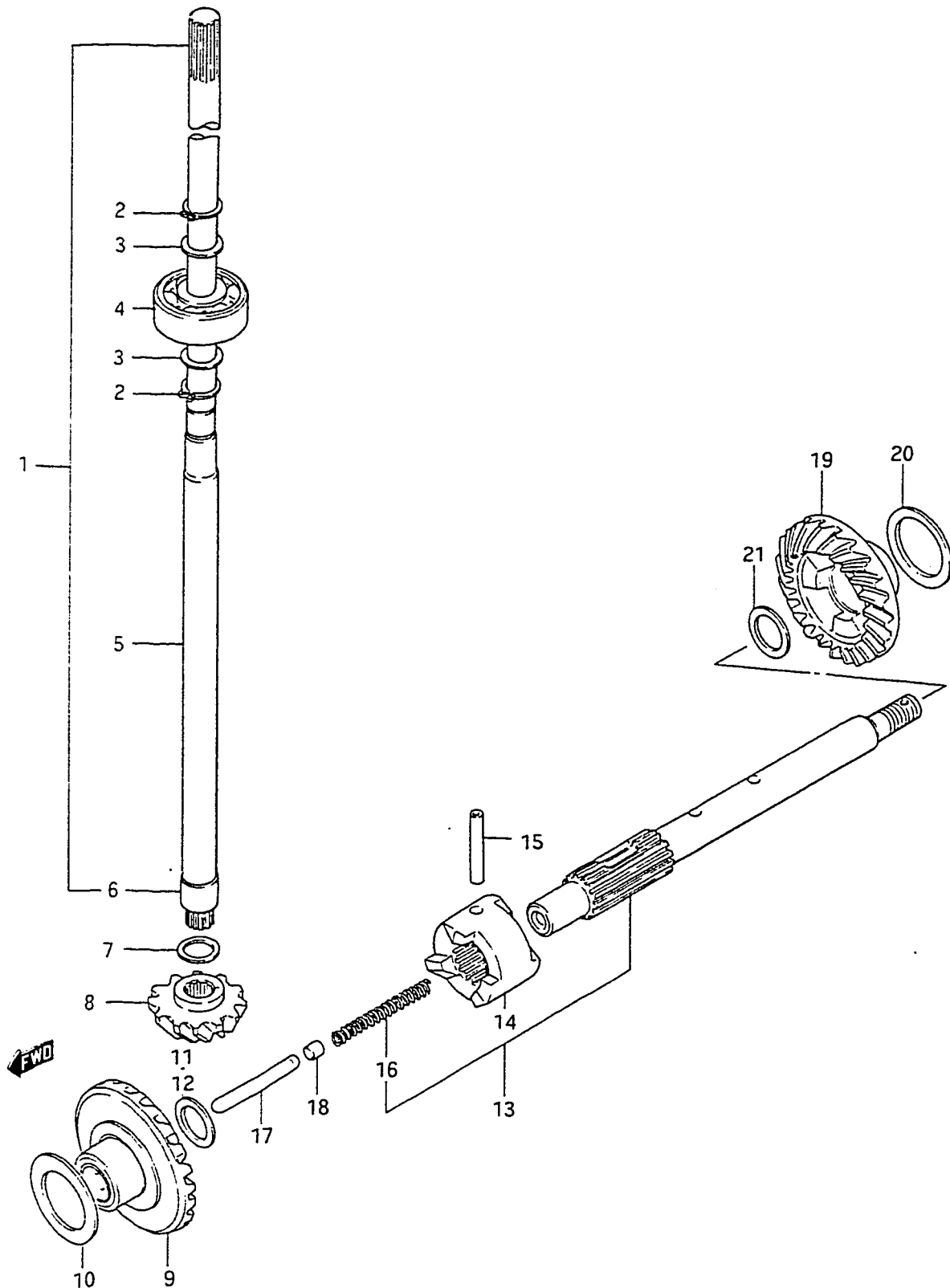


FIG.17 (D- 5) TRANSMISSION (MODEL QD/VE)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-98514	SHAFT, drive (S)	1	
1-2	57110-98524	SHAFT, drive (L)	1	
2	08331-31109	.CIRCLIP	2	
3	08211-10161	.THRUST WASHER	2	
4	09262-10005	.BEARING	1	
5	57116-98500	.SPACER (L:156)	1	
6	57117-98501	.INNER RACE	1	
7-1	08221-10143	SHIM (T:0.1)	1	
7-2	08221-10144	SHIM (T:0.2)	2	
7-3	08221-10145	SHIM (T:0.5)	1	
7-4	09181-10003	SHIM (T:0.7)	1	
7-5	09181-10004	SHIM (T:0.9)	1	
7-6	09181-10005	SHIM (T:1.1)	1	
7-7	09181-10006	SHIM (T:1.2)	1	
7-8	09181-10007	SHIM (T:1.3)	1	
7-9	08211-10141	SHIM (T:1.0)	1	
7-10	08221-10146	SHIM (T:0.8)	1	
8	57311-98501	PINION	1	
9	57510-98501	GEAR, forward	1	
10-1	08221-20303	SHIM (T:0.1)	1	
10-2	08221-20304	SHIM (T:0.2)	4	
10-3	09181-20026	SHIM (T:0.3)	2	
10-4	09181-20027	SHIM (T:0.4)	2	
10-5	08221-20305	SHIM (T:0.5)	2	
10-6	09181-20008	SHIM (T:0.6)	2	
10-7	09181-20010	SHIM (T:0.7)	2	
10-8	09181-20012	SHIM (T:0.8)	2	

FIG.17

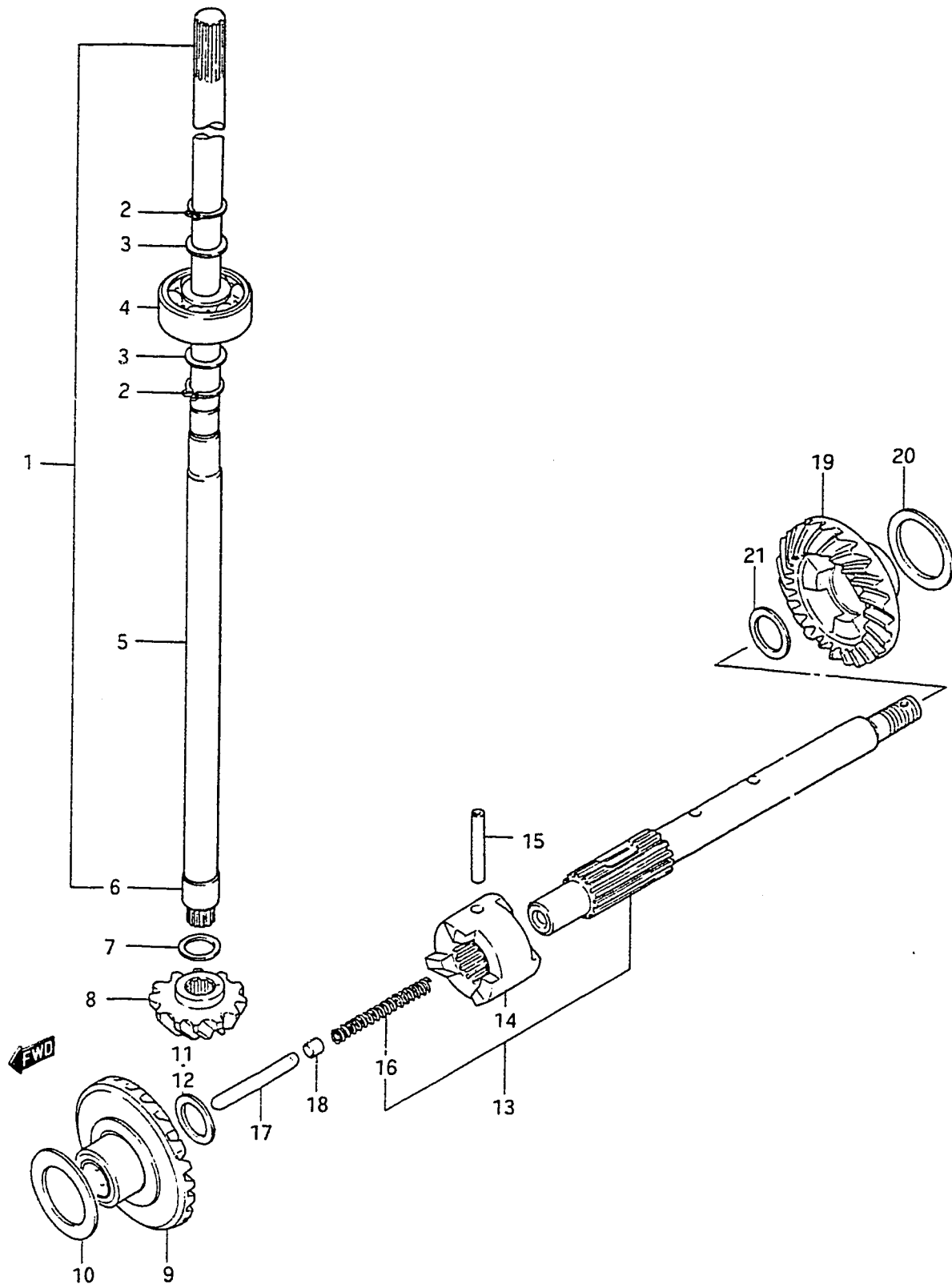


FIG.17 (D- 6) TRANSMISSION (MODEL QD/VE)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
11	09160-12041	THRUST WASHER (T:1.0)	1	
12	09181-12007	SHIM (T:0.5)	1	
13-1	57600-98501	SHAFT, propeller	1	~427955
13-2	57600-98502	SHAFT, propeller	1	427956~
14	57621-98501	.SHIFTER, clutch dog	1	
15	09209-04017	.PIN	1	
16	09440-05019	.SPRING	1	
17	57631-98500	ROD, push	1	
18	57632-98500	PIN	1	
19	57520-98511	GEAR, reverse	1	
20	09160-14022	THRUST WASHER (T:1.5)	1	
21	09181-14001	SHIM (T:0.5)	1	

FIG. 18

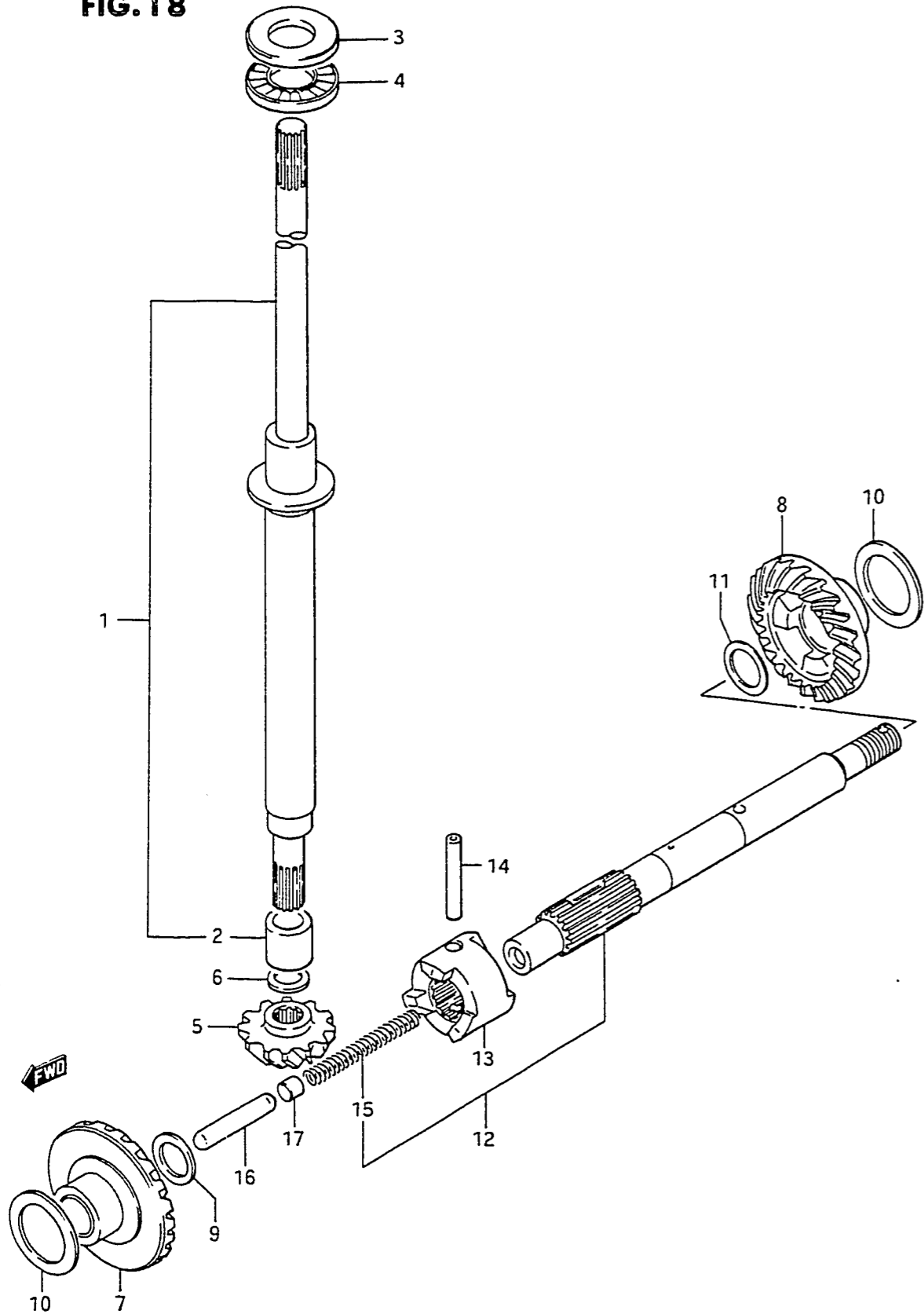


FIG.18 (D- 7) TRANSMISSION (model VF)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-98550	SHAFT, drive (S)	1	
1-2	57110-98560	SHAFT, drive (L)	1	
2	57117-98501	.INNER RACE	1	
3	09160-16023	THRUST WASHER	1	
4	09263-15003	BEARING	1	
5	57311-98510	PINION	1	
6-1	09181-10003	SHIM (0.7)	1	
6-2	09181-10004	SHIM (0.9)	1	
6-3	09181-10005	SHIM (1.1)	1	
6-4	09181-10006	SHIM (1.2)	1	
6-5	09181-10007	SHIM (1.3)	1	
6-6	08211-10141	SHIM (1.0)	1	
6-7	08221-10146	SHIM (0.8)	1	
7	57510-98502	GEAR, forward	1	
8	57521-98520	GEAR, reverse	1	
9-1	09160-12041	THR WASHER FWD (1.0)	1	
9-2	09181-12007	SHIM FWD (0.5)	1	
10-1	09181-20008	SHIM (0.6)	2	
10-2	09181-20010	SHIM (0.7)	2	
10-3	09181-20012	SHIM (0.8)	2	
10-4	09181-20026	SHIM (0.3)	2	
10-5	09181-20027	SHIM (0.4)	2	
10-6	08221-20305	SHIM (0.5)	2	
11-1	08211-14181	THR WASHER REV (1.0)	1	
11-2	08211-14182	THR WASHER REV (1.5)	1	
11-3	08211-14183	THR WASHER REV (2.0)	1	
12	57600-98510	SHAFT, propeller	1	
13	57621-98501	.SHIFTER, clutch dog	1	
14	09209-04017	.PIN	1	
15	09440-05019	.SPRING	1	
16	57631-98500	ROD, push	1	
17	57632-98500	PIN, push	1	

FIG. 19

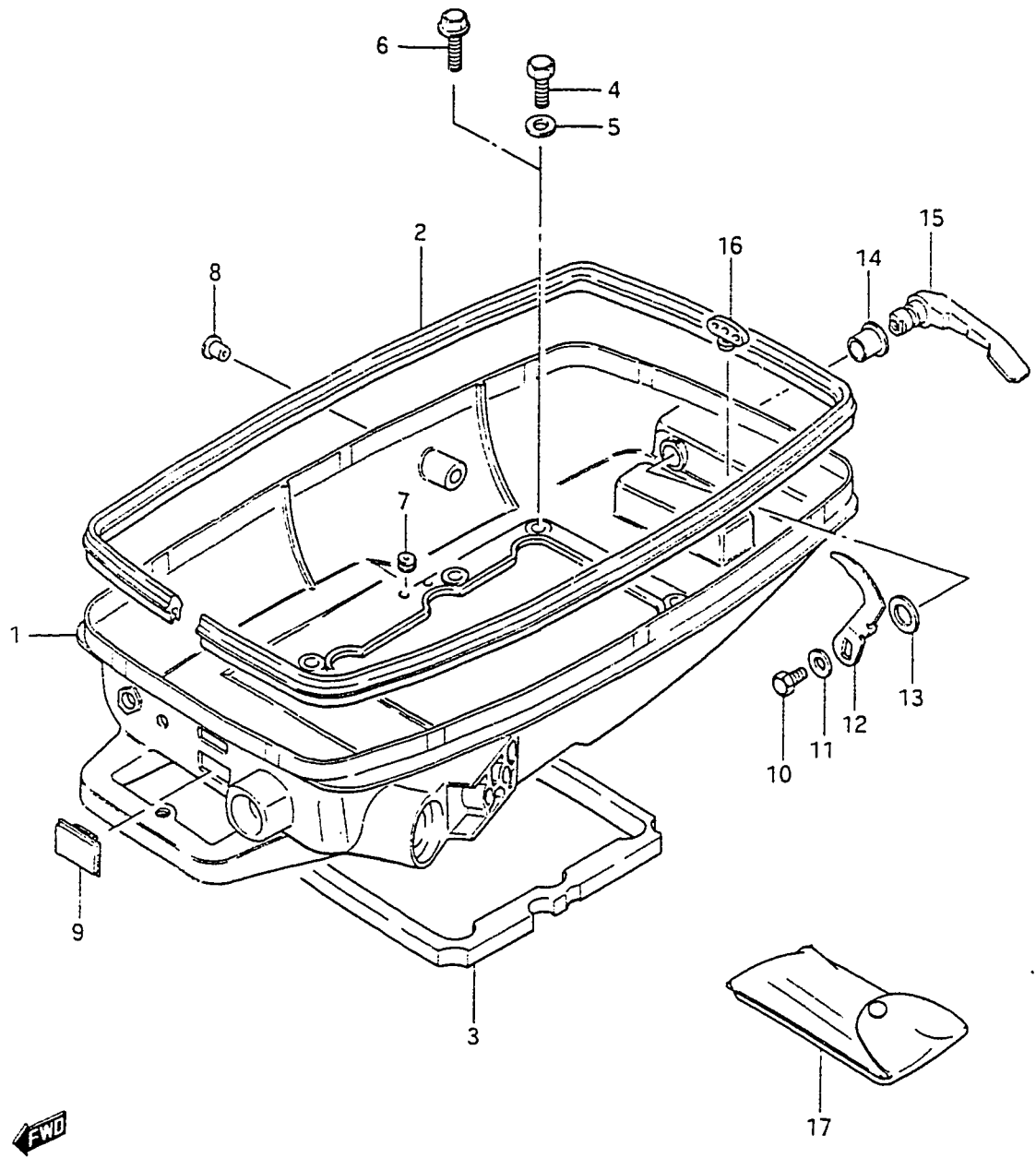
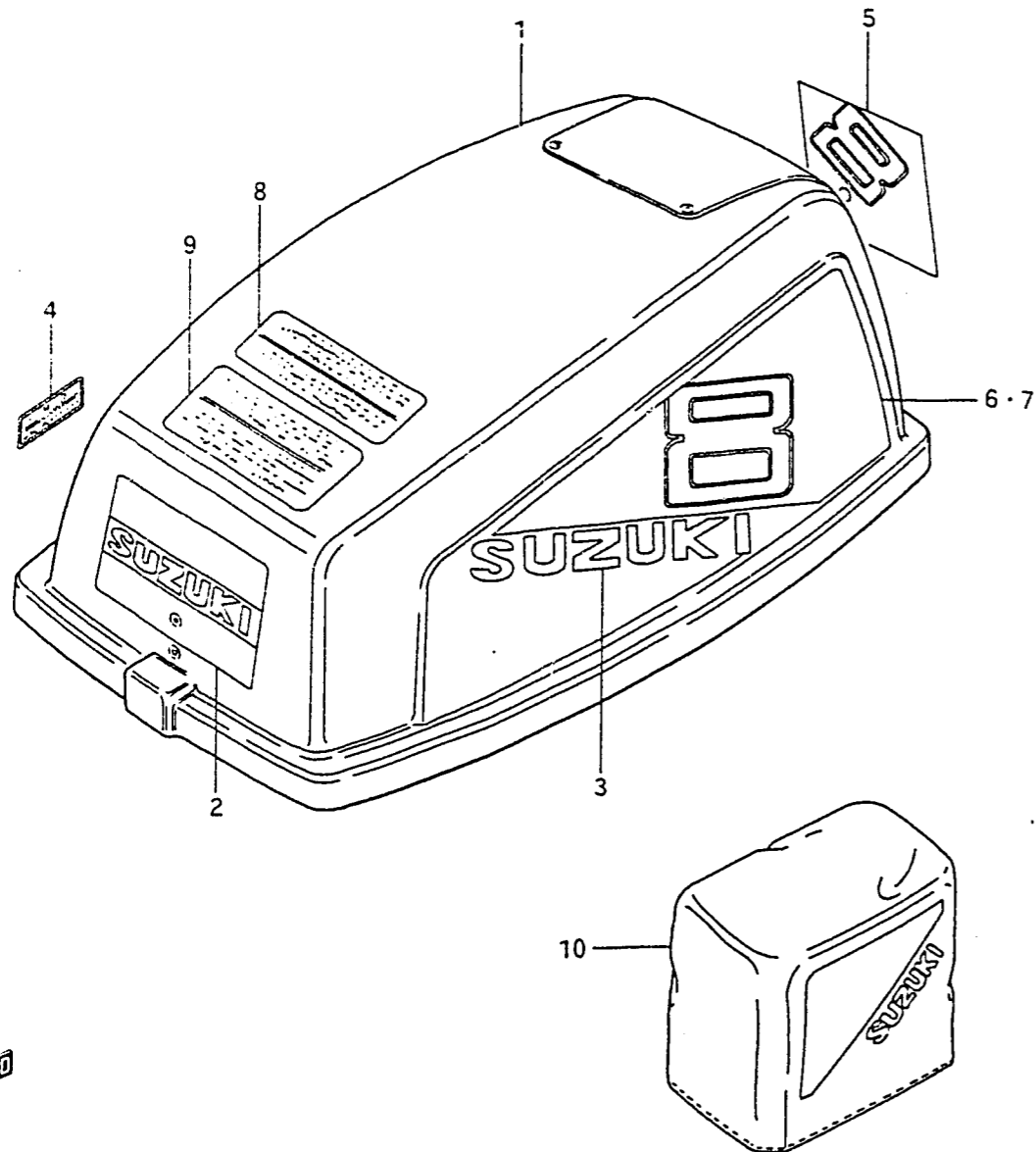


FIG. 19 (D- 8) LOWER COVER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61111-98102-02M	COVER, engine lower	1	model QD
1-2	61111-98103-02M	COVER, engine lower	1	model VE
1-3	61111-98104-02M	COVER, engine lower	1	model VF
2	61112-98101	RUBBER, engine lower	1	
3	61113-98500	SEAL	1	
4	09100-06020	BOLT	6	
5	09160-06015	WASHER	6	
6	09103-06093	BOLT	6	
7	09250-08008	PLUG	1	
8	09250-10001	PLUG	1	
9	39669-93502	CAP, socket	1	
10	01107-06108	BOLT	1	
11	08322-21067	WASHER	1	
12	61631-98100	HOOK	1	
13	09164-13005	WASHER, wave	1	
14	09306-13002	BUSHING, hook lever	1	
15	61633-96002-02M	LEVER, hook	1	
16	61521-96000	HOLDER, shear pin	1	
17	09800-81800	TOOL SET	1	

FIG. 20

FIG. 20 (D- 9) ENGINE COVER

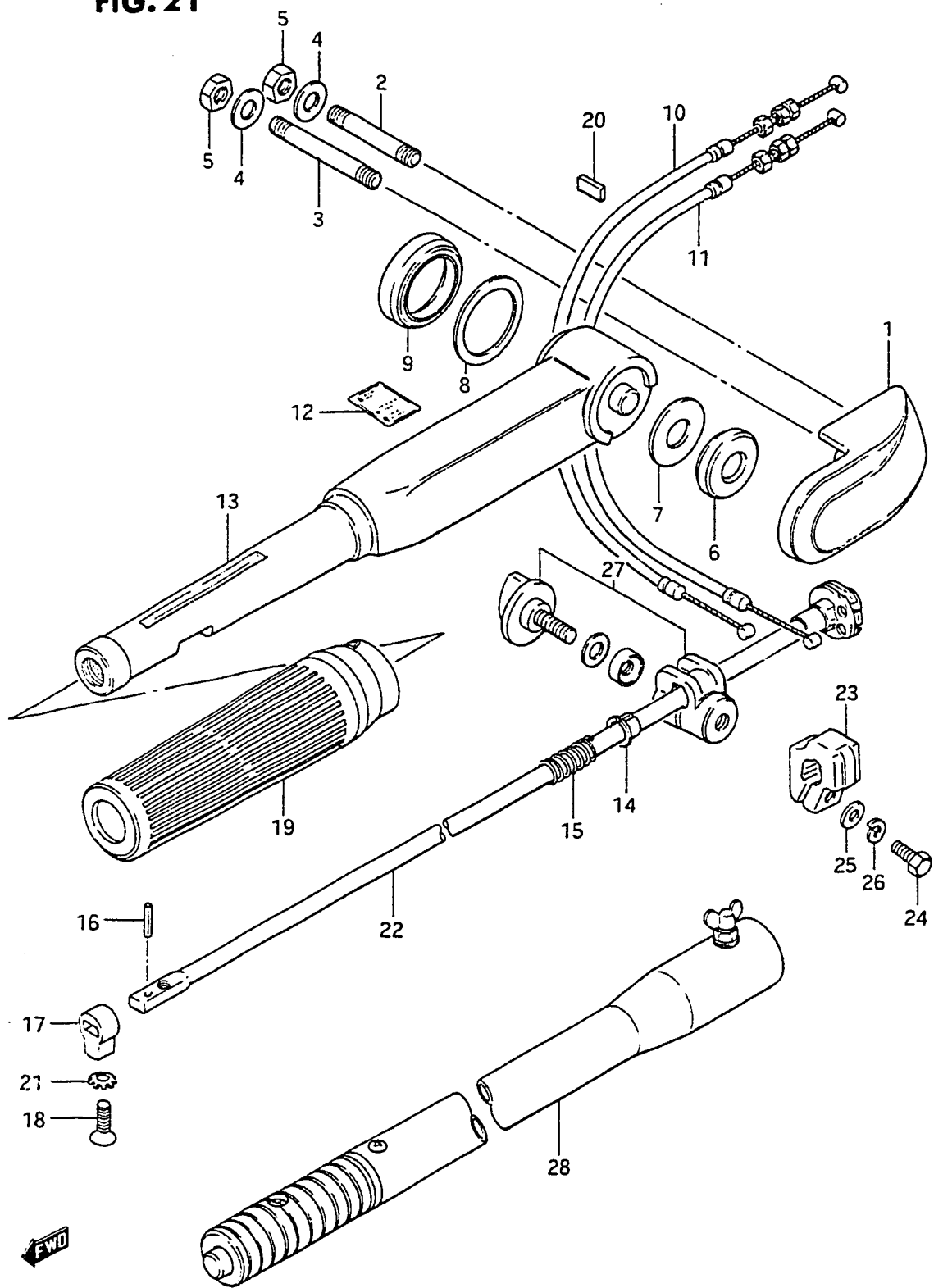


REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61401-98850-02M	COVER SET, engine	1	
2	61422-98570	.EMBLEM, front	1	
3	61441-98560	.EMBLEM, side	2	
4	21131-96003	.MARK, clutch shift	1	
5	61435-98170	EMBLEM, rear	1	
6	61443-98170	DECAL, STBD	1	
7	61453-98170	DECAL, PORT	1	
8	61457-93002	MARK, warning	1	
9	61458-95201	MARK, safety warning	1	
10	68110-96110	COVER, weather	1	OPT

← FWD

FIG.21 (D-10) HANDLE

FIG.21



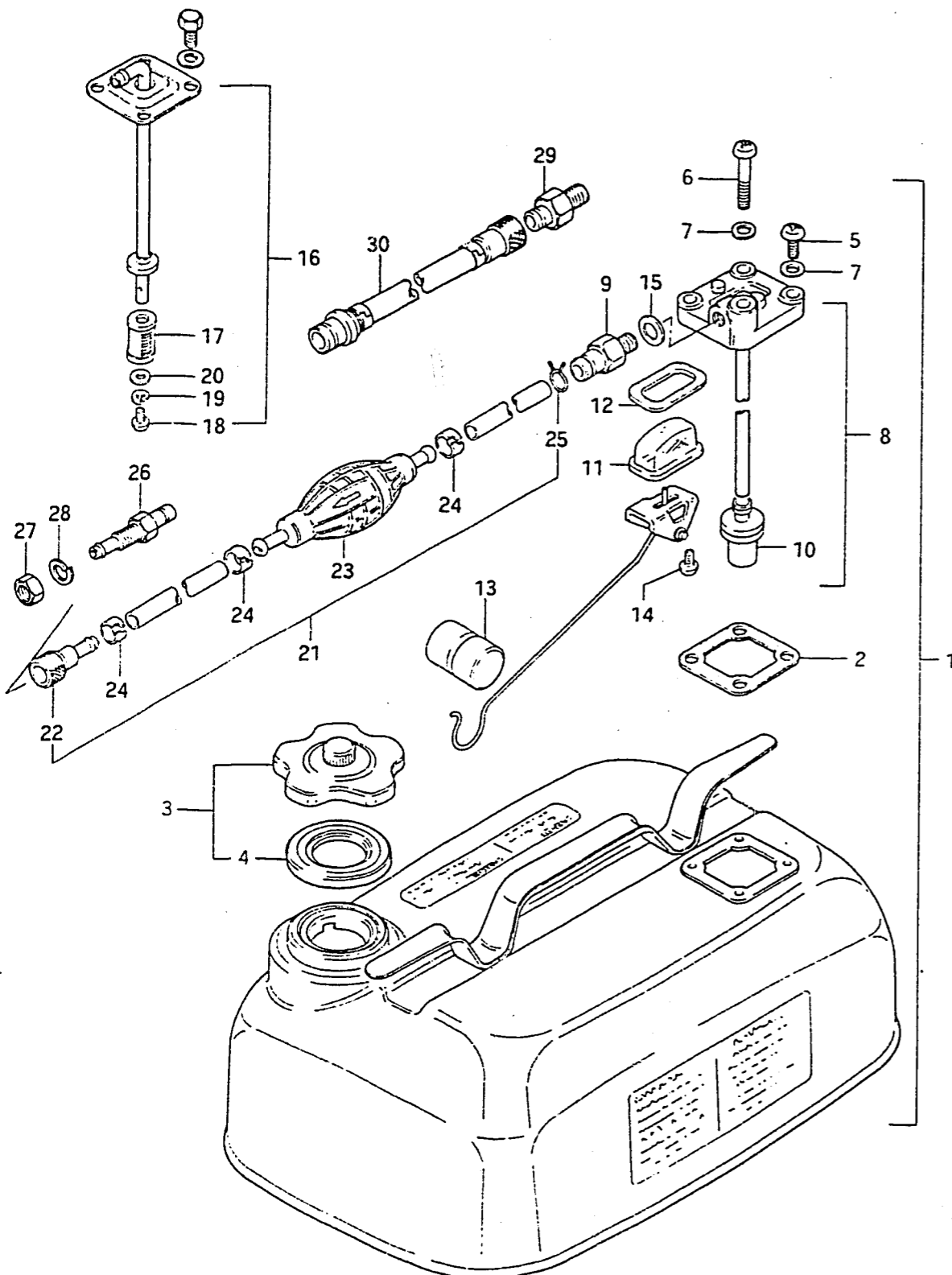
Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63113-98100-02M	COVER, tiller handle	1	
2	01421-08508	STUD BOLT	1	
3	01421-08608	STUD BOLT	1	
4	08322-11088	WASHER	2	
5	08310-12088	NUT	2	
6	63115-98100	BUSHING	1	
7	09160-13008	WASHER (13.5x31.5x0.5)	1	
8	09160-32004	WASHER (32.5x42x0.5)	1	
9	63116-98100	BUSHING, tiller handle	1	
10	63610-98101	CABLE, throttle	1	L:240
11	63610-98111	CABLE, throttle	1	L:210
12	63215-93400	MARK, handle grip	1	
13-1	63111-93205-02M	HANDLE, tiller	1	~430827
13-2	63111-93210-02M	HANDLE, tiller	1	430828~
14	63225-93200	BUSHING	1	
15	09440-12027	SPRING	1	
16	63227-93200	PIN	1	
17-1	63223-93200	STOPPER	1	~426125
17-2	63223-93201	STOPPER	1	426126~
18-1	09126-06004	SCREW	1	~426125
18-2	09126-06006	SCREW	1	426126~
19	63210-93901	GRIP	1	
20	63117-93400	PROTECTOR	1	
21	09163-06001	LOCK WASHER	1	
22	63220-98501	ROD, handle	1	
23	63241-94300	ADJUSTER, grip	1	
24	09100-06113	BOLT (6x16)	1	model QD/VE
25	09160-06015	WASHER (6,5x13x1)	1	
26	09162-06006	LOCK WASHER	1	
27	63240-96300	ADJUSTER SET, handle grip	1	model VF
28	63300-94300	BAR ASSY, extension	1	OPT

FIG. 22

FIG. 22 (D-11) FUEL TANK



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	65000-98500	TANK SET, fuel, 15L	1	4 U.S.GAL./3.3 IMP.GAL.
2	65871-93010	.GASKET	1	
3	65510-98507	.CAP	1	
4	65561-98502	..GASKET	1	
5	02112-06168	.SCREW	3	
6	02112-06408	.SCREW	1	
7	09168-06002	.WASHER	4	
8	65850-98104	.GAUGE ASSY	1	
9	65740-95500	.. CONNECTOR, male fuel	1	OD:13 See Note #1
10	65830-95500	..FILTER	1	
11	65853-93001	..STRAINER	1	
12	65854-93001	..GASKET, strainer	1	
13	65864-95200	..FLOAT	1	
14	02112-04108	..SCREW	2	
15	09168-12001	..GASKET	1	
16	65880-98500	OUTLET ASSY	1	See Note #2
17	65830-93301	.FILTER	1	
18	02112-05088	.SCREW	1	
19	08321-21058	.LOCK WASHER	1	
20	08322-21058	.WASHER	1	
21	65700-98506	HOSE, tank / connector	1	
22	65750-98505	.CONNECTOR, female fuel	1	ID:11
23	65770-99702	.PUMP, squeeze	1	
24	65781-98500	.CLIP	3	
25	09401-11402	.CLIP	1	
26	65720-98520	CONNECTOR, male fuel	1	OD:11
27	08310-22108	NUT	1	
28	08321-21108	LOCK WASHER	1	
29	65720-98590	CONNECTOR, male fuel	1	OPT, OD:11
30	65700-95271	HOSE, fuel joint	1	OPT, OD:11/ID:13

Note #1: Replacement fuel tank is available with fuel gauge. To use with standard fuel hose, you must also use fuel connector 65750-93000.

Note #2: As standard equipment on the DT6 and DT8, the 4 gallon fuel tank is available with this fuel outlet assy.

FIG. 23

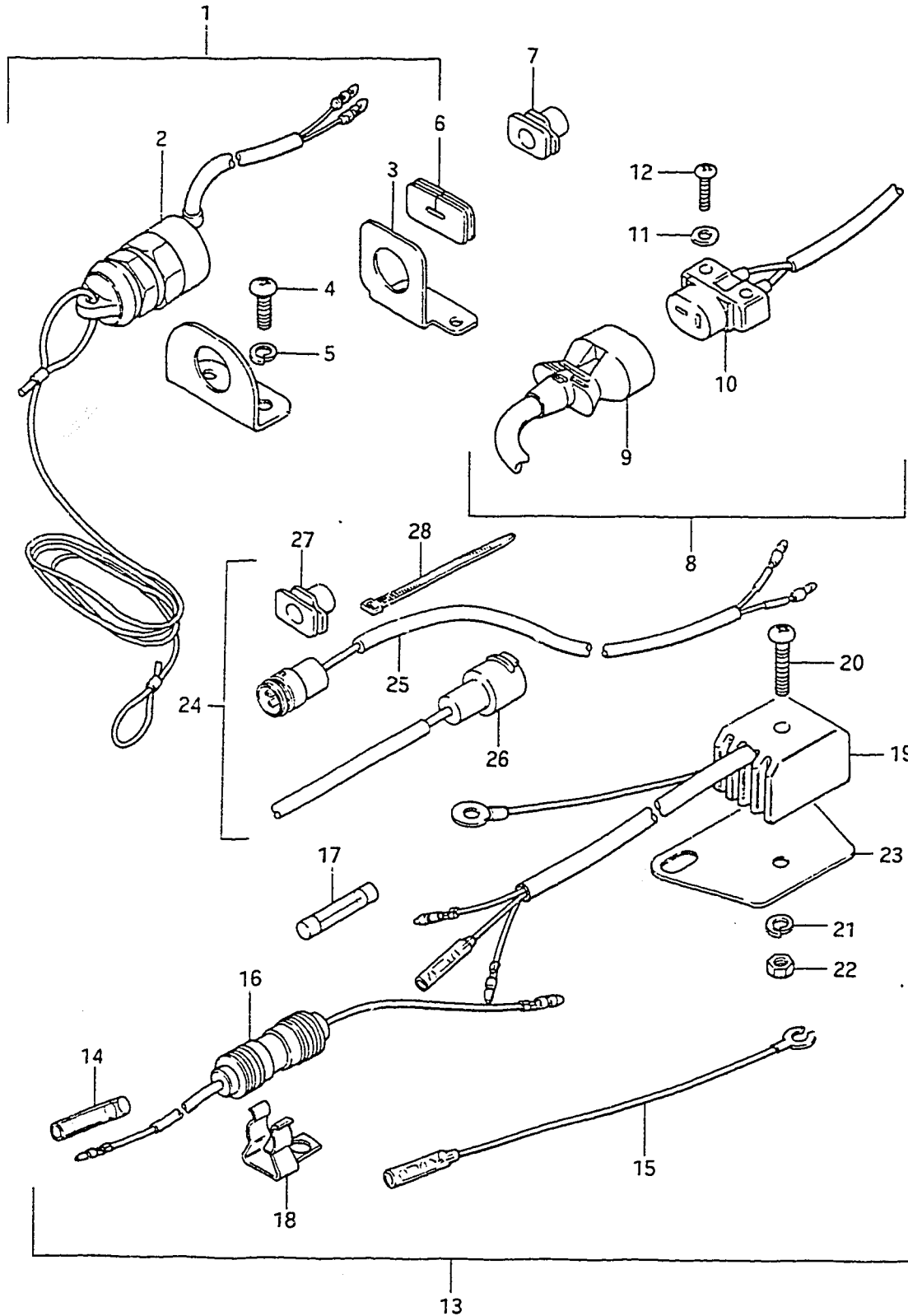


FIG.23 (E- 2) OPTIONAL : ELECTRICAL

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	37802-98300	SWITCH SET, emergency	1	model QD/VE
1-2	37802-98100	SWITCH SET, emergency	1	model VF
2-1	37820-93705	.SWITCH ASSY, emergency	1	model QD/VE
2-2	37820-98110	.SWITCH ASSY, emergency	1	model VF
3	37950-98501	.BRACKET, emergency	1	model VF
4	09125-04011	.SCREW	2	
5	09162-04002	.LOCK WASHER	2	
6	37824-93900	.GROMMET	1	model VF
7	37824-98100	.GROMMET	1	model VF
8	39600-98300	CONSENT ASSY, lamp	1	model QD/VE
9	39602-99711	.PLUG, lighting	1	
10	39601-96712	.SOCKET ASSY, lamp	1	
11	08322-21047	.WASHER	2	
12	02112-04258	.SCREW	2	
13	32801-98100	RECTIFIER SET	1	
14	37132-93700	.CONNECTOR, read wire	1	
15	36898-93300	.READ WIRE, consent earth	1	
16	36740-95252	.CASE ASSY, fuse	1	
17	09481-20001	..FUSE (20A)	1	
18	36791-95200	.HOLDER, fuse case	1	
19	32800-95720	.RECTIFIER ASSY	1	
20	02112-05257	.SCREW	1	
21	08721-21057	.LOCK WASHER	1	
22	08310-11058	.NUT	1	
23	32890-98100	.STAY, rectifier	1	
24	39600-93900	CONSENT SET	1	model VF
25	39601-93902	.CONSENT ASSY, lamp	1	
26	39602-93900	.PLUG ASSY, lighting	1	
27	39603-93900	.GROMMET	1	
28	36632-95501	.CLAMP	1	

FIG. 24

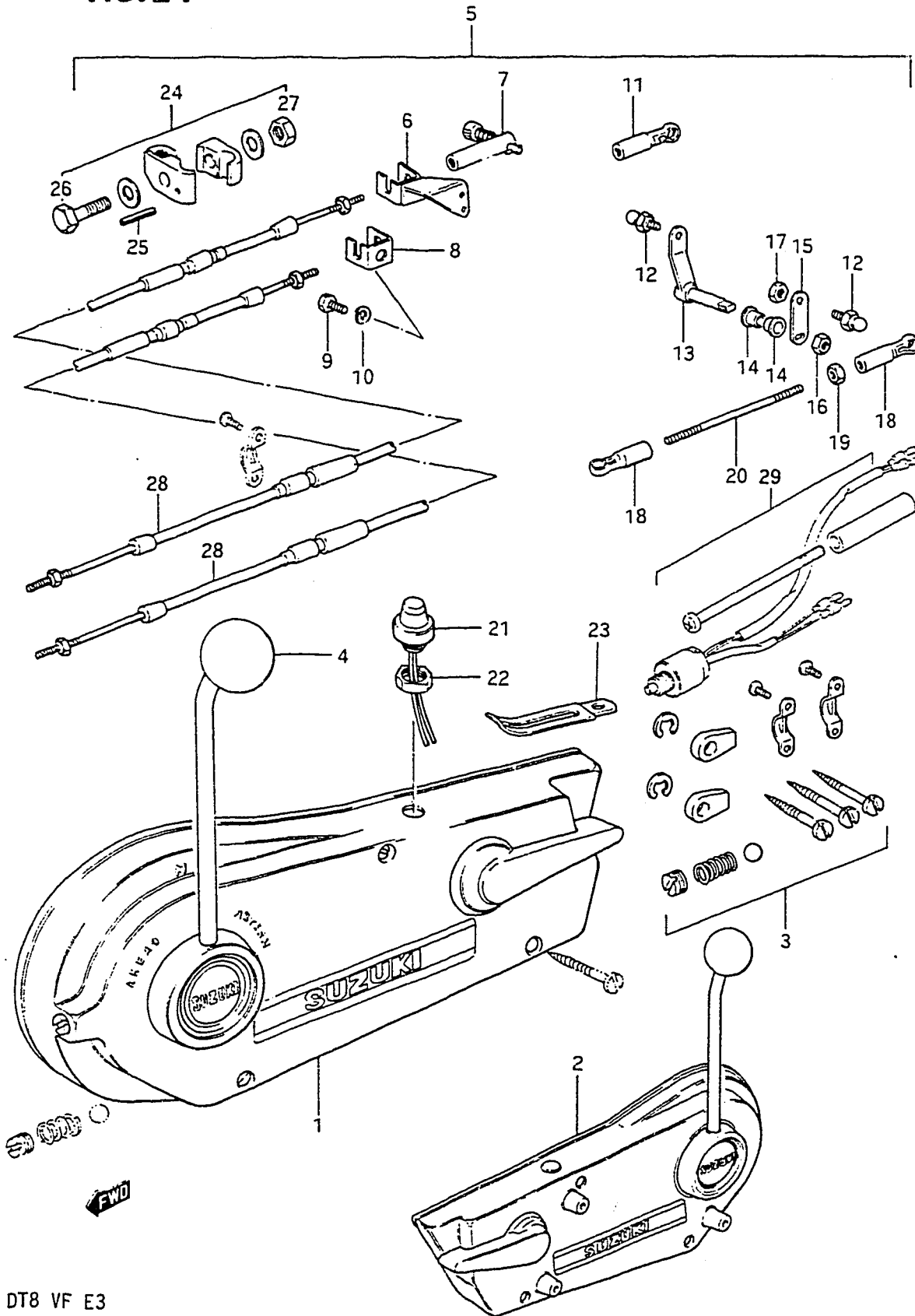


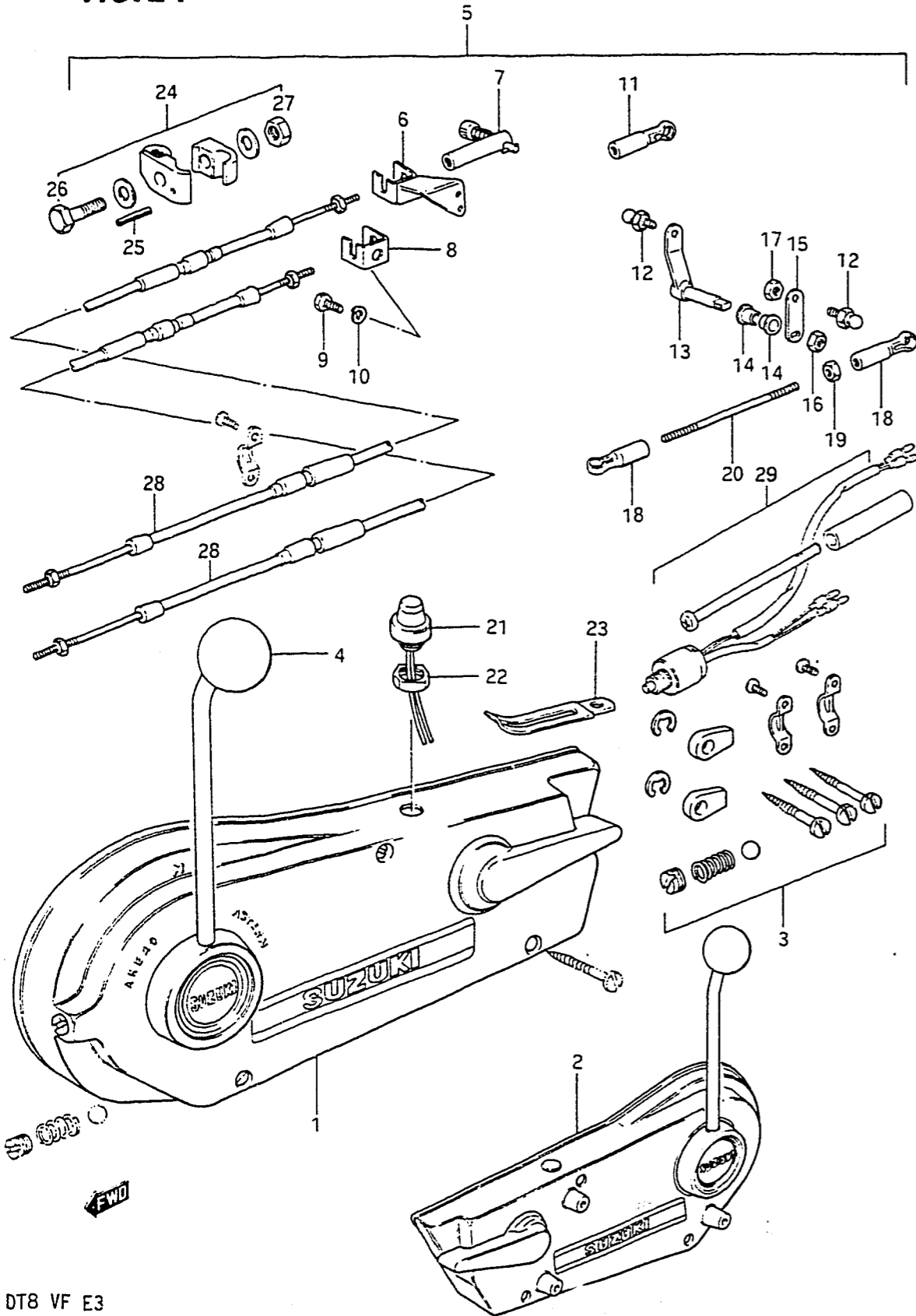
FIG. 24 (E- 3) OPT : REMOTE CONTROL BOX

Q'TY

REF.NO.	PART NO.	DESCRIPTION	REMARKS
1	67200-95203	REMOTE CONTROL BOX ASSY. STBD	1
2	67200-95213	REMOTE CONTROL BOX ASSY, PORT	1
3	67300-95810	.HOLDER SET	1
4	67214-95200	.KNOB	1
5	67130-98102-02M	REMOTE CONTROL PARTS ASSY	1
6	67340-98100	.HOLDER	1
7	67440-93701	.GUIDE	1
8	67341-93400	.HOLDER	1
9	09100-06019	.BOLT	3
10	09162-06001	.LOCK WASHER	3
11	67466-95200	.CONNECTOR	1
12	09119-06047	.BALL, pivot	3
13	67410-98100-02M	.SHAFT	1
14	63225-93200	.BUSHING	2
15	67417-98100	.ARM	1
16	09159-08026	.NUT	1
17	09140-06004	.NUT	1
18	67463-95200	.CONNECTOR	2
19	09140-05001	.NUT	1
20	67413-98100	.ROD	1

FIG. 24

FIG.24 (E-4) OPT : REMOTE CONTROL BOX



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
21-1	37800-93750	.SWITCH ASSY, engine stop	1	model QD/VE
21-2	37800-93710	.SWITCH ASSY, engine stop	1	model VF
22	09140-14014	.NUT	1	
23	09404-06401	.CLAMP	1	
24	19190-98110	.ARM SET	1	
25	63227-93200	..PIN	1	
26	09100-06089	..BOLT	1	
27	09140-06004	..NUT	1	
28-1	99105-00006	CABLE, remote control	2	L: 6 ft.
28-2	99105-00007	CABLE, remote control	2	L: 7 ft.
28-3	99105-00008	CABLE, remote control	2	L: 8 ft.
28-4	99105-00009	CABLE, remote control	2	L: 9 ft.
28-5	99105-00010	CABLE, remote control	2	L: 10 ft.
28-6	99105-00011	CABLE, remote control	2	L: 11 ft.
28-7	99105-00012	CABLE, remote control	2	L: 12 ft.
28-8	99105-00013	CABLE, remote control	2	L: 13 ft.
28-9	99105-00014	CABLE, remote control	2	L: 14 ft.
28-10	99105-00015	CABLE, remote control	2	L: 15 ft.
28-11	99105-00016	CABLE, remote control	2	L: 16 ft.
28-12	99105-00017	CABLE, remote control	2	L: 17 ft.
28-13	99105-00018	CABLE, remote control	2	L: 18 ft.
28-14	99105-00019	CABLE, remote control	2	L: 19 ft.
28-15	99105-00020	CABLE, remote control	2	L: 20 ft.
28-16	99105-00022	CABLE, remote control	2	L: 22 ft.
29	67140-95300	ATTACHMENT, twin remo-con kit	1	NA05 Control Box
30	67140-95600	ATTACHMENT, twin remo-con kit	1	NA12S Control Box

FIG. 25

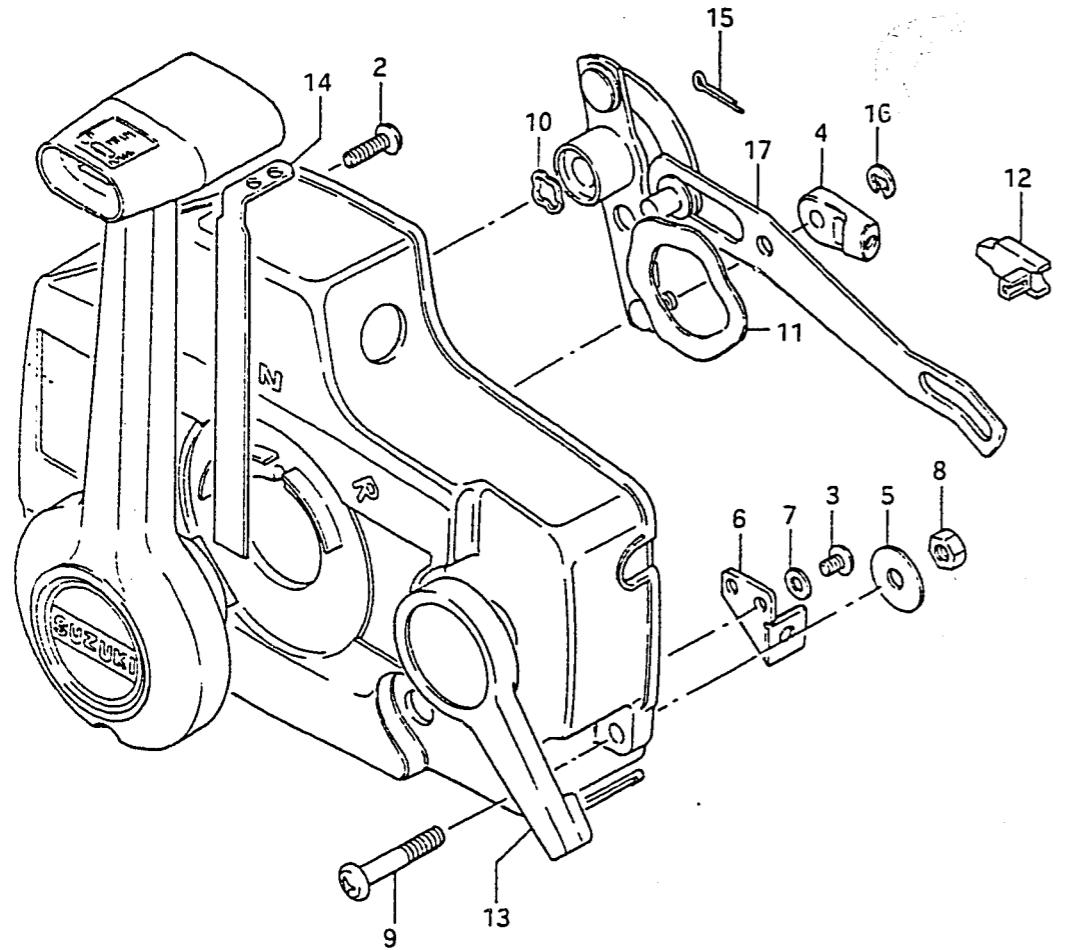


FIG. 25 (E- 5) OPT : REMOTE CONTROL BOX

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-94340	REMOTE CONTROL BOX	1	
2	67296-94300	.SCREW	3	
3	67296-94310	.SCREW	4	
4	67275-94300	.END, cable	2	
5	67288-94300	.WASHER	4	
6	67271-94300	.HOLDER, cable	1	
7	67288-94310	.WASHER	3	
8	09140-06004	.NUT	3	
9	09125-06012	.SCREW	3	
10	67232-94300	.BUSH	1	
11	67252-94300	.BUSH	1	
12	67214-94300	.ACTUATOR	1	
13	67241-94300	.LEVER, free throttle	1	
14	67255-94300	.ARM, neutral lock	1	
15	67293-94300	.PIN	1	
16	67292-94300	.E RING	3	
17	67220-94300	.PLATE ASSY	1	

NA05 REMOTE CONTROL BOX

FIG. 26

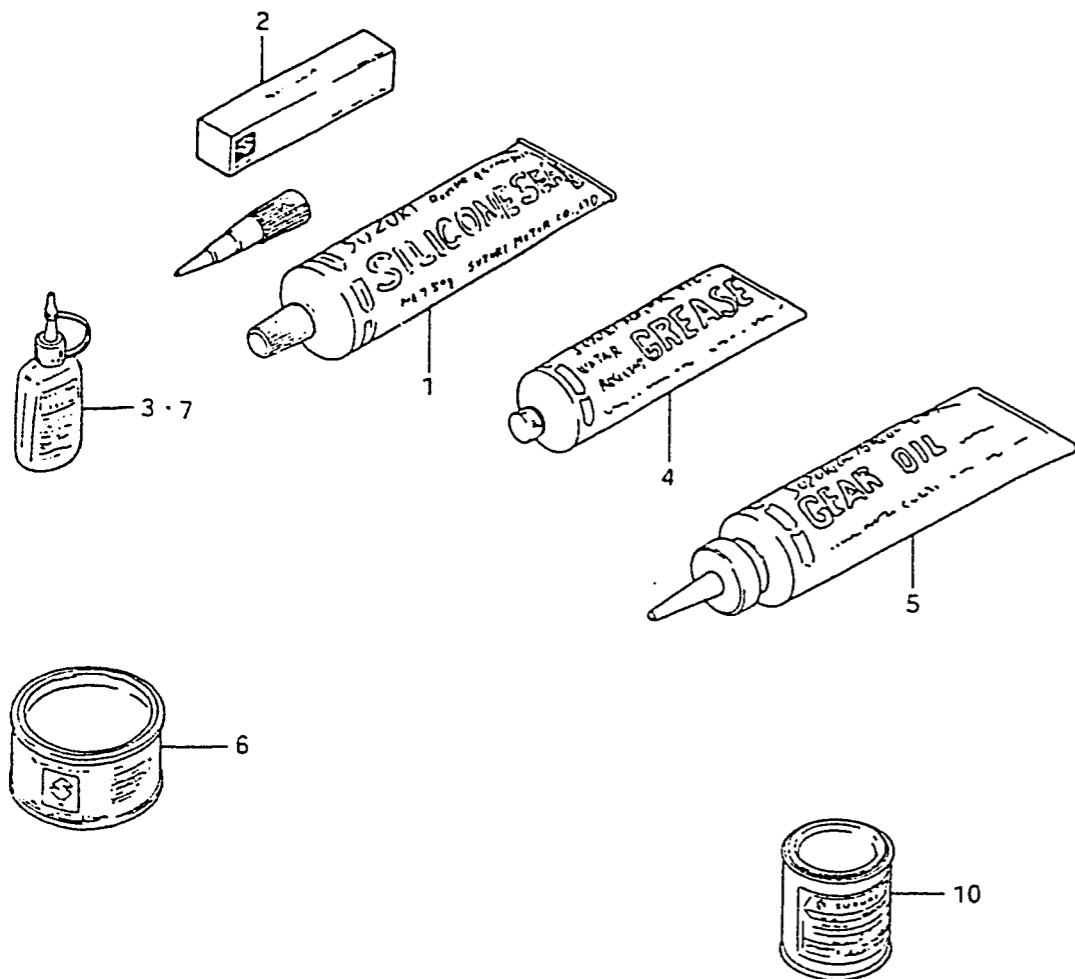


FIG.26 (E- 6) OPTIONAL

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	99000-31120	SUZUKI SILICONE SEAL	1	for gear case 50g
2	99000-31050	GASKET, liquid	1	for gear case 100g
3	99000-32020	THREAD LOCK SUPER "1333B"	1	50g
4-1	99000-25160	GREASE, water resistant	1	250g
4-2	99000-25170	GREASE, water resistant	1	50g
5	99000-22540	GEAR OIL, outboard motor	1	400cc
6	99000-25010	SUZUKI SUPER GREASE A	1	450g, for crank oil seal
7	99000-32050	THREAD LOCK "1342"	1	50g
9-1	99000-10109-01T	PAINT (Francis White No.2)	1	90g
9-2	99000-10209-02M	PAINT (Andes Blue Metallic)	1	90g